Web-based database management system for research and development laboratories: Technical service support system

Benito Solórzano
WEB-BASED DATABASE MANAGEMENT SYSTEM FOR RESEARCH AND DEVELOPMENT LABORATORIES: TECHNICAL SERVICE SUPPORT SYSTEM

A Project
Presented to the
Faculty of
California State University,
San Bernardino

In Partial Fulfillment
of the Requirements for the Degree
Master of Science
in
Computer Science

by
Benito Solórzano

December 2001
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ABSTRACT

With the use of the Internet and the emerging of e-commerce, new and improved technologies and modeling techniques have been used to design and implement web-based database management systems.

This project proposes the design and implementation of a web-based database management system for research and development laboratories, using object-oriented-modeling techniques.

Requirements collection and analysis were performed using an EER (Entity Enhanced Relational) model since it is adequate to capture, in a simple and general model, all the database requirements. This EER model was transformed to an object-oriented model for further analysis. Since an object-oriented model is precise and concise it was used to implement the web-base database using Oracle8i, an object-relational database management system.

The importance of the project resides in the fact that database management systems are adequate to manage (store, retrieve and control) data in research and development laboratories. Data has to be stored in an efficient manner so that - (1) research and development of new products can be conducted properly and (2) customer and manufacturing issues can be solved in a timely manner.
The database management system is accessed through the internet using a web browser. The interface used between the internet and the database was built using JSP (Java Server Pages). JDBC (Java Database Connectivity) and SQLJ (Structured Query Language embedded in Java Code) were used as database access schemas. These two database access schemas are complementary approaches for a web-based database management system that uses static SQL statements which are used in this project. The SQLJ Query and JDBC Query JSPS have a drawback that Java logic is embedded within HTML code and it may not be adequate for complex database operations. Thus it makes sense to separate the logic for generation of dynamic content from its presentation, using session scoped Java Beans.

This project can serve as a prototype to design, analyze and implement a web-based database management system for a research and development laboratory since this type of laboratories performs similar activities such as research and development of new product, customer service and manufacturing support.

Also, the modeling techniques and technologies that have been used in this project are adequate and flexible enough to capture special requirements that could be out of the scope of this project.
ACKNOWLEDGMENTS

Quiero agradecer primeramente a Jesús mi fiel amigo, gracias Señor, muchas gracias. Dedicó en especial este trabajo a mis padres Gilberto Solórzano y Rosa Rubio de Solórzano por su apoyo incondicional en toda mi vida. Gracias papas por habermela enseñado y motivado todo el tiempo a seguir adelante y haber confiado todo el tiempo en mí dándome apoyo moral, espiritual y económico.

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# TABLE OF CONTENTS

ABSTRACT ........................................................................................................ iii

ACKNOWLEDGMENTS ...................................................................................... v

LIST OF TABLES ............................................................................................... ix

LIST OF FIGURES ............................................................................................ x

CHAPTER ONE: SOFTWARE REQUIREMENTS AND SPECIFICATION

Introduction ........................................................................................................ 1

Product Overview .............................................................................................. 6

Product Perspective ......................................................................................... 10

    System Interfaces ....................................................................................... 10

    User Interfaces ......................................................................................... 10

    Hardware Interfaces ................................................................................. 17

    Software Interfaces ............................................................................... 17

CHAPTER TWO: DATABASE DESIGN

    Research and Development Laboratory Database .................................. 18

    Data Dictionary ....................................................................................... 31

    Conceptual Design ................................................................................. 49

    Logical Design ....................................................................................... 52

    Relational Database Tables ................................................................... 56

CHAPTER THREE: BROWSER-BASED INTERFACE

    Java Server Pages ..................................................................................... 61

    Web Application Architecture .................................................................. 61

    Java Server Pages Programming .......................................................... 62

    Using Java Beans ................................................................................... 62

    Database Access Schemes in Java ......................................................... 63
CHAPTER SEVEN: FUTURE WORK AND CONCLUSION

Future Work ........................................ 94
Conclusion ........................................... 94

CHAPTER EIGHT: GLOSSARY .............................. 97

APPENDIX A: TABLES DEFINITION AND CREATION .......... 101
APPENDIX B: HOME PAGE AND CUSTOMER KEY PATH ....... 107
APPENDIX C: TECHNICAL SERVICE REPRESENTATIVE KEY PATH ........................................ 118
APPENDIX D: LABORATORY TECHNICIAN KEY PATH ......... 129
APPENDIX E: MANAGER KEY PATH .......................... 135
APPENDIX F: SOURCE CODE: JAVA SERVER PAGES FILES
AND JAVA BEANS ..................................... 144

REFERENCES ............................................. 191
LIST OF TABLES

Table 1. Database Dictionary .................................. 31
Table 2. Relational Database Tables .......................... 56
Table 3. Apache Server Set Up .................................. 74
Table 4. Oracle Database Tables Testing ...................... 85
Table 5. Java Server Pages Testing ............................ 87
Table 6. Web-Site Paths Testing ............................... 89
LIST OF FIGURES

Figure 1. General Overview of the Interactive System ................................................. 9
Figure 2. Entity Enhanced Relational Diagram:
General Overview ........................................... 19
Figure 3. Entity Enhanced Relational Diagram:
Technical Service Support ........................... 21
Figure 4. Entity Enhanced Relational Diagram:
Testing Unit .................................................. 22
Figure 5. Attributes of Vendor, Manufacturing
Safety Datasheet and Manufacturing
Laminates Entities ......................................... 27
Figure 6. Attributes of: Technical Service
Laminate, Technical Service Prepreg,
Historical Data, Testing, Transition,
Resistance and Residual Cure Entities ....... 28
Figure 7. Attributes of: User, Customer, Request,
Final Request and Multi-Layer Board
Entities .......................................................... 29
Figure 8. Attributes of: Project Patent and
Contact Entities ................................................. 30
Figure 9. Object-Oriented Model: General
Overview .......................................................... 53
Figure 10. Object-Oriented Model: Technical
Service Support .................................................. 54
Figure 11. Object-Oriented Model: Testing Unit ....... 55
Figure 12. Java Database Connectivity
Architecture ....................................................... 65
Figure 13. Web-Site Use Case Digram .................. 70
Figure 14. Technical Service Support System ............ 71
CHAPTER ONE
SOFTWARE REQUIREMENTS AND SPECIFICATION

Introduction

Most of manufacturing companies have research and product development facilities to keep pace with the rapid changes in design and special materials needs in the industry. The main activities of these types of laboratories are: manufacturing support, research and development of new products, and technical support for customer issues. The main actors involved in these types of activities are: managers, laboratory technicians, engineers, technical service representatives and customers.

The main objective of this project is to develop an interactive system to provide database management so that these types of laboratories can respond in a timely manner to customer demands.

A web-based database management system should be in place to support these types of laboratories. This project proposes a system for database management to record and organize in an efficient manner all data generated by the three main areas of research and development facilities:
manufacturing, technical service, and research and development. The system should be able to record:

- All testing performed on manufactured products so that engineers and managers can use this information to solve any type of manufacturing issue.

- All testing performed on samples pertaining to customer issues; including process information and test results so that managers can give customers advise when similar issues come up.

- Descriptive data of any on-going project related to research and development of new products so that updated information of any new product in development is updated and available for future reference.

- All testing performed on samples generated by the projects so that decisions can be taken to conduct research in the proper direction.

- Descriptive data of company contacts that provide information related to the projects so this information and its source can be referred for future projects.

- Descriptive data of all raw materials vendors so that engineers can appropriately contact vendors
when behavior variation is noticed on raw materials.

• Data of all patents being generated by the projects so that records of all inventions made within the lab can be referred in the future.

• Descriptive data of manufacturing safety datasheets of raw materials and manufactured products so that engineers provide safety information related to raw materials or final products to workers or lab technicians in a timely manner.

The system should automatically generate regular monthly reports for all types of tests performed on manufactured products. The reports should be able to include statistical data e.g. average, standard deviation. This information is vital to take corrective action when manufacturing issues come up. The objective of this project is to design and implement a user-friendly web-based database management system to support technical service for customers in research and development laboratories of the circuit boards industry. This system can be used as a prototype to design and develop web-based database management systems for research and development facilities in different types of industries.
The database management system will be accessed through the internet using a web browser. The interface used between the internet and the database is built through Java Server Pages using Java Database Connectivity JDBC and SQLJ as database access schemas. The web site implementation will be done using JSP files.

The web-based database management system will have a browser-based interface (Java Server Pages) and JDBC and SQLJ will be responsible for passing data to the HTTP server (see Figure 1). [3]

This project proposes the system to be web-based so users (managers, engineers, tech service representatives and lab technicians) can access the database through the Internet and request, retrieve, add or remove data from it; according to the level access granted. This type of technology is of great advantage in manufacturing environments where database users are located in different locations and data have to be either shared or delivered in a timely manner. For instance, tech service representatives should be able both to request any type of testing related to a specific customer issue and get testing results back through the internet. Lab technicians should be able to access the main research and development database that contains the test results of all samples.
generated from all previous projects so that Lab Technicians do not execute repetitive work and thus speed the process of the projects. Engineers and managers should be able to access a main manufacturing database that includes test data from all type of products and they will be able to share and work with the same information and avoid the situation where different people try to solve the same issue. Instead they could coordinate work as a team to solve any manufacturing issue.

In conclusion, the interactive system will help these types of laboratories to reduce administrative time and costs by avoiding duplicate work as in the case of projects testing. Once a new sample is generated by the research team, it will be tested and the data will be stored for future reference. The system will also help to streamline management process. There will be more time for managers to make decisions instead of taking that time to look for information or request testing to complete missing information. Work efficiency will increase due to a faster response to customers complaints and manufacturing issues.
Product Overview

The purpose of this project is to design and implement a web-based database management system for research and development laboratories that support manufacturing of circuit boards; including the three main areas that concern this type of laboratories: manufacturing, technical support and research and development of new products.

The scope of this project covers the design and implementation of the web-based database management system for the technical support area; and a user-friendly web-based database management system to support technical service for customers in research and development laboratories of the circuit boards industry.

There are several advantages in implementing this project using a database management system: [1] [2]

- Users will access a main database through the Internet so they can share information and work together to solve any type of issue.
- Technical service representatives will both request testing through the Internet and get test results back in a timely manner so that customers will get technical advice quickly.
• Users need to learn only one interface, that of the web browser. This has benefits in terms of reduced training costs and improved efficiency in manipulating data.

• The database management system will provide facilities for recovering from hardware or software failures. The backup and recovery subsystems of the DBMS ensure that the database is restored to the state it was in before the program started executing.

• A prime selling feature of the database approach is that developing a new application -- such as retrieval of certain data from the database for printing a new report -- takes very little time. Designing and implementing a new database from scratch may take more time than writing a single specialized file application. However, once a database is up and running, substantially less time is generally required to create new applications.

• The database management system will allow changes to the structure of the database without affecting the stored data and the existing application programs.
• The system will provide up-to-date information. As soon as one user's update is applied to the database, all other users can immediately see this update. This availability of up-to-date information is essential for manufacturing environments.

• The system will permit consolidation of data and applications, thus reducing the amount of wasteful overlap between activities of data-processing personnel in different projects or departments.

• The database system through its dictionary will define and enforce standards among database users in the organization. This facilitates communication and cooperation among various departments, projects, and users within the organization. Standards can be defined for names and formats of data elements, display formats, report structures, terminology and so on. The database administrator can enforce standards in a centralized database environment more easily than in an environment where each user group has control of its own files and software.
There are some drawbacks we have to keep in mind while developing the system:

- High initial investment in hardware, software and training since the web-based database management system will be implemented from scratch.
- Network response times are affected when the main database is accessed from different locations.

The database management system will be accessed through the Internet using a web browser. The interface used between the Internet and the database is done through Java Server Pages using Java Database Connectivity JDBC and SQLJ as Database access schemas and the Web site implementation will be done using HTML (See Figure 1).[12]

Figure 1. General Overview of the Interactive System
The main components are:

- Web server: Apache Server
- An http server (Server Application Program)
- Database connection schemas (JDBC and SQLJ)
- Database server (Oracle 8i)
- Jserv server to transform jsp files into servlets.

The Web browser acts as the front end and uses HTML forms for gathering user input. JDBC is responsible for passing data to the HTTP server and Java Server Pages function as an interface between the database and the browser. [3]

Product Perspective

System Interfaces

Netscape 4.7 and Internet Explorer 5.5 browsers are capable of instantiating a Java Virtual Machine that supports the JDK 1.1.8 API. Java Server Pages will be used to create a browser-based interface. [4][15]

User Interfaces

This project presents the design of a web-based database management system for research and development laboratories, but it only shows the implementation of the technical service support area since this part of the
project shows all the features and technologies intended to be demonstrated in this project. However, other areas can be implemented analogously since EER diagrams, object models, and data dictionaries were created.

The four main elements of the web-based database management system for the technical service support area are: Home Page, Customer Menu, Technical Service Representative Menu, Laboratory Technician Menu, and Manager Menu.

Home Page. The Home Page welcomes the user and asks for user ID and password to authenticate the user. Depending on the type of user, the system shows four different menus: Customer Menu, Laboratory Technician Menu, Technical Service Representative Menu, and Manager Menu.

Customer Menu. This menu allows the customer to select among four options: Add a request, retrieve test results, view historical data, and exit. See Appendix D.

Add a request. This menu allows the customer to submit a request to the research and development laboratory. The system asks the customer to enter all information pertaining to the sample to be tested. This menu gives 3 options: submit, reset, and exit. When a test
request is submitted a request identification number is automatically assigned to that customer request.

**Test results.** Using this menu the customer can request for testing results from the system. The system asks the customer for the request id given to the customer test request. Once the request id is validated. If the test has been completed the customer gets a summary of test results. If the test has not been completed yet the customer gets a message saying to try again later.

**Historical Data.** This menu gives the customer the opportunity to get information on several previously submitted and completed test requests. The customer enters the selected date, the material type and the type of test, and selects yes or no on whether statistical summary is desired. If the selection was correct the system displays a table showing a summary of historical data with statistical information (average and standard deviation).

**Exit.** This menu allows the customer to return to the home page.

**Technical Service Representative Menu.** This menu allows the technical service representatives to select from four options: read customer requests, update test results, review historical data and exit. See Appendix E.
Read Customer Requests. When the technical service representative enters this menu, the screen shows a table containing all testing requests that have been submitted by different customers and which need to be reviewed. The table includes request id, customer name, date requested, sample identification, material type and brief description of the problem. The technical service representative can select any request that he wants to review first. Once a customer testing request has been selected the system shows a table including all information pertaining to the request such as: request id, customer's name, technical service representative name, sample id, material type, nature of the problem, lab support requested and sample process conditions. The customer has requested some laboratory testing but it is the technical service representative's job to (1) select the appropriate testing to be performed, (2) and give the laboratory technicians who will perform the testing some observations to take into account. When the technical service representative submits the final request, a message indicating that the final request has been submitted will be displayed.

Update Test Results. When the technical service representative enters this menu, the screen will show a table containing all customer-testing requests that have
been completed and that have not been seen by the technical service representative. The technical service representative can select the customer testing results that he wants to view first. Once a request id has been selected, a table showing the test results will be displayed. The technical service representative will be requested to enter the diagnosis and the technical advice. There are two selection buttons either to submit or to exit. When the technical service representative submits an input, a message saying that test results have been submitted will be displayed.

**Historical Data.** This menu allows the technical service representative to review historical data of a test request completed by the research and development laboratory in the past. The technical service representatives have access to information related to different customers. The window asks for the customer name, date (query will retrieve data from given date), material type, type of test, and indicate by yes or no, if statistical summary is desired. Once the technical service representative submits the request to view historical data, a table will be displayed that includes: request id, material type, sample id, nature of the problem, test results, diagnosis, technical advice, and observations.
Statistical information (average and standard deviation) is displayed if requested.

Exit. Allows the technical service representative to go back to the home page.

Laboratory Technician Menu. This menu presents four options: Read customer requests, report test results, read historical data and exit (see Appendix F).

Read Customer Requests. When the laboratory technician enters this menu, the system assigns automatically a testing request for the lab technician to perform. The lab technician is reminded to print the testing request using the browser.

Report Test Results. When the laboratory technician enters this menu, the screen will show a table containing all customer-testing requests that have been assigned to the technician for testing. The laboratory technician then reports test results on the selected testing request.

Once a request id has been selected the system displays the sample information for the request and asks the laboratory technician to enter the test results. There are two selection buttons either to submit or to exit. When the laboratory technician submits his input, a message saying that test results have been submitted will be displayed.
Historical Data. Same as Historical Data option in the technical service representative menu.

Exit. Allows the technical service representative to go back to the home page.

Manager Menu. This menu presents four options: Read customer request, update and release test results, read historical data and exit (see Appendix G).

Read Customer Requests. When the manager enters this menu, the system displays status of all requests submitted -- 'SUBMITTED', 'IN PROGRESS', 'TESTED', etc.

Update Test Results. When the manager enters this menu, the screen will show a table containing all customer-testing requests that have been completed and that have been seen by the technical service representative. The manager can select the customer testing results that he wants to update first. Once a request id has been selected, a table showing the test results will be displayed including diagnosis and the technical advice. The manager is asked to enter the final technical advice. There are two selection buttons either to submit or to exit. When the manager submits his input, a message saying that test results have been submitted will be displayed and the systems asks the manager to submit notification e-mail to the customer. This e-mail
lets the customer know that the request has been completed.

**Historical data.** Same as Historical Data option in the technical service representative menu.

**Exit.** Allows the technical service representative to go back to the home page.

**Hardware Interfaces**

Pentium II processor.

350 Mhz Level 2 Cache 512 KB.

Integrated System Memory, 64 MB SDRAM.

Video Memory 8 MB SGRAM.

**Software Interfaces**

Linux 6.2[13]

Apache 1.3 Web server.

JDK 1.1.8[4]

Oracle8i 8.1.7.0.1[17]

HTML 4.0[15]

Jserv Engine.
CHAPTER TWO
DATABASE DESIGN

The goals of database design are multiple: to satisfy the information content requirements of the specified users (lab technicians, tech service representatives, managers, engineers, and developers) and applications; to provide a natural and easy to understand structuring of information; and to support processing requirements and any performance objectives such as response time, processing time, and storage space.

Research and Development Laboratory Database

Before we can effectively design a database, we must know the expectations of the users and the intended uses of the database in as much detail as possible. The process of identifying and analyzing the intended uses is called requirements collection and analysis. Results of this design phase are expressed graphically using the EER (Enhanced Entity Relationship) model (See Figures 2, 3 & 4). [1][2]
Figure 2. Entity Enhanced Relational Diagram: General Overview
Figure 3. Entity Enhanced Relational Diagram: Technical Service Support
Figure 4. Entity Enhanced Relational Diagram: Testing Unit
The analysis and evaluation of the three main areas of research and development laboratories of the circuit boards industry are presented next.

The research and development of new products is done through projects. The manager assigns a specific project to a lab technician and each project generates samples to be tested for different types of chemical properties. [7] Therefore data has to be stored in an efficient manner since this information is used for on-going and future projects.

Data is currently stored under each project's folder and takes a lot of time to find needed information. It is sometimes easier to retest the samples than to look for the information in the manual filing system.

Technical support requests are issued to the lab by customers. The technical service representatives analyze the issue so that adequate testing can be requested to solve the problem. A customer submits his request and gets the testing results and technical advice back from the technical service representative by conventional means such as fax and mail. Since requests may come from different locations in the world the response time to requests is extremely high. All data generated by technical service requests is also stored in a
conventional filing system. This makes difficult the retrieval of specific test results for future similar problems. This problem causes to re-test 100% of testing requests since there is no way to retrieve in a timely manner information generated from previous requests and advice customers using historical data.

Research and development laboratories are also in charge of solving manufacturing issues using historical data. When a manufacturing issue comes up, a sample is taken from the process and it is tested for all the properties and these tests results are compared to historical data of the product (database) so that a course of action can be taken. Manufacturing historical data is currently stored using spreadsheets.

The analysis suggests that an efficient web-based database management system should be in place to support these types of laboratories. This project will develop a system for database management to record and organize in an efficient manner all data generated by the three main areas manufacturing, technical service and research and development. The system should be able to keep record of:

- Data for testing performed on manufactured products (prepreg and laminates), Data includes: Tg, CTE, thermal expansion (T-288 and T-260),
peel strength, specific gravity, electrical strength, water up-take, dielectric constant, dissipation factor, decomposition point, residual cure, solder float. [8]

- Data for testing performed on customer testing requests, data includes: Tg, CTE (x, y, and z), thermal expansion, T288-T260. The database includes descriptive data on the customer requesting the testing such as: customer contact, phone, fax, sales representative, technical service representative, material type, lots numbers affected, nature of customer problem, lab support being requested, customer process conditions related to the issue. [7][8][9]

- Descriptive data of any on-going project within the laboratory.

- All testing performed on varnishes, prepregs, and laminates generated by the projects for future retrievals since this information will be relevant for other projects.

- Descriptive data of company contacts that provide the information related to the projects, such as name salutation, job title, employer,
manager, subordinates, secretary, addresses (home, office, mailing), phone numbers (home, office, fax, secretary), e-mail addresses and personal comments.

- Descriptive data for patents being generated by the projects, including patent number, title, subject, and claims and descriptive data for vendors, such as company code, supplier, division, phone number, fax, e-mail, address (city, state, zip code, region, country).

- Descriptive data for MSDS (Manufacturing Safety Datasheet) of samples introduced into the laboratory and products manufactured within the plant, data such as: MSDS ID, product name, chemical name or composition, CAS, purpose, chemical family, evaluation, distributor, amount, unit, specific gravity, flash point, date received, emergency phone number.

- Descriptive data of all MSDS of raw products and manufactured products.

All requirements are represented in the EER diagrams (see Figures 5a-5c, 6a-6f, 7a-7e & 8a-8c). [2]
Figure 5a. Vendor Entity Properties

Figure 5b. Manufacturing DataSheet Entity Properties

Figure 5c. Manufacturing Laminate Entity Properties

Figure 5. Attributes of Vendor, Manufacturing Safety Datasheet and Manufacturing Laminates Entities
Figure 6a Historical Data Entity Properties

Figure 6b Testing Entity Properties

Figure 6c Transition Entity Properties

Figure 6d Resistance Entity Properties

Figure 6e Residual Cure Entity Properties

Figure 6. Attributes of: Technical Service Laminate, Technical Service Prepreg, Historical Data, Testing, Transition, Resistance and Residual Cure Entities
Figure 7. Attributes of: User, Customer, Request, Final Request and Multi-Layer Board Entities
Figure 8a. Project Entity Properties

Figure 8b. Patent Entity Properties

Figure 8c. Contact Entity Properties

Figure 8. Attributes of: Project Patent and Contact Entities
Data Dictionary

This data dictionary defines all classes and attributes of the database management system.

Table 1. Database Dictionary

<table>
<thead>
<tr>
<th>Data Item</th>
<th>Definition/Usage</th>
<th>Sample Data Value/Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Class</td>
<td></td>
<td></td>
</tr>
<tr>
<td>User</td>
<td>A person that uses and has access to the web-based database management system.</td>
<td>e.g customers, laboratory technicians, technical service representatives and managers.</td>
</tr>
<tr>
<td>user_id</td>
<td>User identification</td>
<td>e.g BenDeveloper MarkTechnician The first word identifies the name of the user e.g Ben, Mark, Speedy. The second one identifies the role e.g Customer, Technician, Developer, Techrep etc. Both words have to start with capital letter. For customers it is just the name of the company: e.g Eurolam, Nelco, etc.</td>
</tr>
<tr>
<td>name</td>
<td>Actual name of the user</td>
<td>e.g Morena Nuno, Rick Marmol. First name and last name</td>
</tr>
<tr>
<td>department</td>
<td>Department in which the user works.</td>
<td>e.g manufacturing quality control sales.</td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
<tr>
<td>-----------</td>
<td>------------------</td>
<td>-----------------------------</td>
</tr>
<tr>
<td>accessLevel</td>
<td>Privileges granted to the user and this is assigned by the system administrator. There are three categories: 01, 02, 03 and 04.</td>
<td>01: Administrative privileges: Creating accounts, assigning privileges, backups and recovery. 02: Full read and write privileges: The user will read, update, add and remove records from the database: e.g. Manager, Technical service Representatives 03: Full read, partial write: The user will read data from the database, and will write to certain tables of the database: e.g. Laboratory Technicians. 04: partial read, partial write: the user will read and write to certain tables of the database: e.g. Customer</td>
</tr>
<tr>
<td>user_type</td>
<td>Identifies the type of user.</td>
<td>There are four type of users: e.g. 'CUSTOMER', 'TECHNICIAN', 'TECHSRVREP' AND 'MANAGER'</td>
</tr>
<tr>
<td>password</td>
<td>Combination of characters and numbers that allows users to access the system. The length of the password will be 7 characters and in lower case.</td>
<td>e.g. tyer45y pass342 234errg</td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
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<tr>
<td><strong>Class</strong></td>
<td><strong>Attribute</strong></td>
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</tr>
<tr>
<td>user_id</td>
<td>Name that identifies a customer. Name of a company</td>
<td>e.g. Speedy Raytheon CCI</td>
</tr>
<tr>
<td>email</td>
<td>Customer company email address</td>
<td>e.g. <a href="mailto:nelco@aol.com">nelco@aol.com</a> <a href="mailto:arlon@msn.com">arlon@msn.com</a> <a href="mailto:speedy@yahoo.com">speedy@yahoo.com</a></td>
</tr>
<tr>
<td>address</td>
<td>Customer mailing address: number, street name, city, state, zip code and country.</td>
<td>e.g. 16843 FairFax st Fontana CA 92336 USA.</td>
</tr>
<tr>
<td>phone_no</td>
<td>Customer phone number, including country code and country.</td>
<td>For calls within USA. Leave the country code blank. e.g USA (909) 854-1503 International (000000000)- (000)- (0000000) (Country code) (Area code) (phone number)</td>
</tr>
<tr>
<td>fax_no</td>
<td>Customer fax number, including area code.</td>
<td>For calls within USA. Leave the country code blank. e.g USA (909) 854-1503 International (000000000)- (000)- (0000000) (Country code) (Area code) (phone number)</td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
<tr>
<td>---------------------------</td>
<td>----------------------------------------------------------------------------------</td>
<td>----------------------------</td>
</tr>
<tr>
<td>Class</td>
<td>Attribute</td>
<td></td>
</tr>
<tr>
<td>Request</td>
<td>Request for a test issued by the customer.</td>
<td></td>
</tr>
<tr>
<td>request_id</td>
<td>Number that identifies a specific request. It is a number consisting of 6 digits. It is sequential and automatically generated by the DBMS.</td>
<td>e.g 000001 000004 000006</td>
</tr>
<tr>
<td>sample_id</td>
<td>Label that includes characters and numbers which identifies the sample to be tested.</td>
<td>e.g POL0010AAA2 POL: Type of material. POL for polyimide and EPOX for epoxy 0010: Thickness in inches. AAA2: Arbitrary string of characters, length 4, given by the customer</td>
</tr>
<tr>
<td>construction</td>
<td>Amount and type of laminates and prepreg which were used to manufacture the product.</td>
<td>e.g 1 ply of polyimide 1080 prepreg and 1 ply of epoxy laminate.</td>
</tr>
<tr>
<td>workorder_numbers_affected</td>
<td>Series of numbers (consisting of six digits each) and separated by commas. Each number refers to the work order number of the laminates or prepregs that were used to manufacture the multiplayer board.</td>
<td>e.g 1080 polyimide-prepreg: 234334. polyimide laminate: 235464.</td>
</tr>
<tr>
<td>other_layered_materials</td>
<td>Other types of materials included in the laminate or multiplayer board.</td>
<td>e.g Cu, Aluminum etc.</td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
<tr>
<td>----------------</td>
<td>---------------------------------------------------------------------------------</td>
<td>------------------------------------------------</td>
</tr>
<tr>
<td>Class</td>
<td>Attribute</td>
<td></td>
</tr>
<tr>
<td>mfg_date</td>
<td>Date when the laminate or multi-layered board was manufactured.</td>
<td>Must follow this format: 12-JAN-2001</td>
</tr>
<tr>
<td>technician_id</td>
<td>User identification of the technician performing the testing on the request. (Refer to user_id of Technician)</td>
<td>e.g BenTechnician</td>
</tr>
<tr>
<td>test_type</td>
<td>Type of testing to be performed.</td>
<td>e.g tg, t260, t288, t300, electrical strength, dk and df.</td>
</tr>
<tr>
<td>nature_of_the_problem</td>
<td>Brief summary describing the nature of the manufacturing problem.</td>
<td>e.g Laminate shows delamination, Laminate shows severe blisters.</td>
</tr>
<tr>
<td>lab_support_requested</td>
<td>Type of testing which according to the customer will solve the problem</td>
<td>e.g Tg, T-288 , T-260, T-300, Enthalpy.</td>
</tr>
<tr>
<td>customer_process_condition</td>
<td>Manufacturing conditions done by the customer in a sample. It includes temperature, time and pressure.</td>
<td>e.g 90 minutes @360C at 15 psi kiss pressure.</td>
</tr>
<tr>
<td>material_type</td>
<td>The type of material to be tested. It can be multi-layer board or laminate.</td>
<td>e.g 'MULTILAYER-BOARD', 'LAMINATE'.</td>
</tr>
<tr>
<td>customer_id</td>
<td>User identification of the customer requesting the test. Refer to user_id of Customer</td>
<td>e.g Eurolam, Nelco, etc.</td>
</tr>
<tr>
<td>techsrvrep_id</td>
<td>User identification of the technical service representative working on the request. Refer to user_id of Tech Service Representative.</td>
<td>e.g NidiTechservice, RobertTechservice, etc.</td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
<tr>
<td>-----------------</td>
<td>----------------------------------------------------------------------------------</td>
<td>---------------------------------------------</td>
</tr>
<tr>
<td>testing_status</td>
<td>Status of the request</td>
<td>e.g. &quot;SUBMITTED&quot;, &quot;INPROGRESS&quot;, &quot;TESTED&quot;,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>&quot;COMPLETED&quot;</td>
</tr>
<tr>
<td>Tech Service Representative</td>
<td>Technical Service Representative in charge of giving technical support to the customer requesting the testing</td>
<td>e.g. Rob Fuller, Peter Kyle</td>
</tr>
<tr>
<td>user_id</td>
<td>Name that identifies a technical service representative. User identification.</td>
<td>e.g. NidiTechservice</td>
</tr>
<tr>
<td></td>
<td>Refer to user_id of User</td>
<td></td>
</tr>
<tr>
<td>email</td>
<td>Technical service representative email address</td>
<td>e.g. <a href="mailto:nelco@aol.com">nelco@aol.com</a></td>
</tr>
<tr>
<td></td>
<td></td>
<td><a href="mailto:arlon@msn.com">arlon@msn.com</a></td>
</tr>
<tr>
<td></td>
<td></td>
<td><a href="mailto:speedy@yahoo.com">speedy@yahoo.com</a></td>
</tr>
<tr>
<td>address</td>
<td>Technical service representative mailing address: number, street name, city, state,</td>
<td>e.g. 16843 Fairfax st</td>
</tr>
<tr>
<td></td>
<td>zip code and country</td>
<td>Fontana CA 92336 USA.</td>
</tr>
<tr>
<td>phone_no</td>
<td>Technical service representative phone number, including country code and country.</td>
<td>For calls within USA. Leave the country code blank.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>USA (909)854-1503</td>
</tr>
<tr>
<td></td>
<td></td>
<td>International (000000000) - (000) - (0000000)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(Country code) (Area code) (phone number)</td>
</tr>
<tr>
<td>Class</td>
<td>Data Item</td>
<td>Definition/Usage</td>
</tr>
<tr>
<td>------------</td>
<td>-----------------</td>
<td>---------------------------------------------------------------------------------</td>
</tr>
<tr>
<td></td>
<td>fax_no</td>
<td>Technical service representative fax number, including area code.</td>
</tr>
<tr>
<td>Final Request</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>propertesting_toperform</td>
<td>The technical service representatives reviews the testing requested by the customer and reviews sample information and technical issue. Based on this information, the technical service representative determines what is the proper testing to perform to solve the issue.</td>
</tr>
<tr>
<td></td>
<td>observations</td>
<td>Any special conditioning to be performed before testing the sample</td>
</tr>
<tr>
<td>Historical Data</td>
<td></td>
<td>Records of all completed testing requests.</td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
<tr>
<td>-----------</td>
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<td>---------------------------</td>
</tr>
<tr>
<td>Class</td>
<td>Attribute</td>
<td></td>
</tr>
<tr>
<td>diagnosis</td>
<td>The technical</td>
<td>e.g Tg is below 200°C.</td>
</tr>
<tr>
<td></td>
<td>service</td>
<td>Humidity</td>
</tr>
<tr>
<td></td>
<td>representative</td>
<td></td>
</tr>
<tr>
<td></td>
<td>determines what</td>
<td></td>
</tr>
<tr>
<td></td>
<td>the problem is,</td>
<td></td>
</tr>
<tr>
<td></td>
<td>based on test</td>
<td></td>
</tr>
<tr>
<td></td>
<td>results.</td>
<td></td>
</tr>
<tr>
<td>technical_advice</td>
<td>Observations and technical advice given by the technical service representative, based on historical data, test results and experience.</td>
<td>The sample showed some blisters and tg was 210C therefore the material is considered to be undercured. Advice: Post-bake the material for 1 hr at 430F.</td>
</tr>
<tr>
<td>final_technical_advice</td>
<td>Technical Advice given by the manager to the customer to solve the manufacturing issue. Technical Advice is based on test results and historical data.</td>
<td>e.g Bake laminates for 2 hrs at 360F.</td>
</tr>
<tr>
<td>Testing</td>
<td>Class to generate objects that specify the type of testing to be performed.</td>
<td></td>
</tr>
<tr>
<td>test_type</td>
<td>Type of testing to be performed</td>
<td>There are 3 types: 'TRANSITION', 'RESISTANCE' and 'RESIDUAL'.</td>
</tr>
<tr>
<td>testingdate</td>
<td>Date in which testing was completed.</td>
<td>e.g Must follow the format: 12-JAN-2001</td>
</tr>
<tr>
<td>Transition</td>
<td>Type of testing related to thermal characteristics of the product.</td>
<td></td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
<tr>
<td>-----------</td>
<td>------------------</td>
<td>---------------------------</td>
</tr>
<tr>
<td>tg</td>
<td>Temperature transition. When materials are exposed to heat, there is a temperature point in which their dimension changes dramatically. That temperature point is called tg.</td>
<td>e.g 200C</td>
</tr>
<tr>
<td>ctext</td>
<td>Dimension change in the x axis when a material is exposed to high temperature.</td>
<td>e.g 5um/mC</td>
</tr>
<tr>
<td>ctey</td>
<td>Dimension change in the y axis when a material is exposed to high temperature.</td>
<td>e.g 7um/mC</td>
</tr>
<tr>
<td>ctez</td>
<td>Dimension change in the z axis when a material is exposed to high temperature.</td>
<td>e.g 15 um/mC</td>
</tr>
</tbody>
</table>
| expansion | Percentage that represents the dimension change in a material that has been exposed to high temperature. | e.g 10 %  
This dimension change is measured from 10C to 288C |
| Resistance| Destructive testing that consists of exposing a material to high temperature during certain period of time to check their resistance. | The test stops when the sample to be tested shows delamination or blisters. |
| t300      | Test in which the material to be tested is exposed for 60 minutes at 300C | e.g PASS/FAIL  
The test result is represented by a PASS or FAIL note. |
<table>
<thead>
<tr>
<th>Data Item</th>
<th>Definition/Usage</th>
<th>Sample Data Value/Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Class</td>
<td>Attribute</td>
<td></td>
</tr>
<tr>
<td>t288</td>
<td>Test in which the material to be tested is exposed for 60 minutes at 288°C</td>
<td>e.g. Test results are described by: PASS/FAIL notes.</td>
</tr>
<tr>
<td>t260</td>
<td>Test in which the material to be tested is exposed for 60 minutes at 260°C</td>
<td>e.g. Test results are described by: PASS/FAIL notes.</td>
</tr>
<tr>
<td>t300_min</td>
<td>Resistance time to high temperature. The material is exposed at 300°C</td>
<td>e.g. 25 minutes</td>
</tr>
<tr>
<td>t288_min</td>
<td>Resistance time to high temperature. The material is exposed to 288°C</td>
<td>e.g. 20 minutes</td>
</tr>
<tr>
<td>t260_min</td>
<td>Resistance time to high temperature. The material is exposed to 260°C</td>
<td>e.g. 50 minutes.</td>
</tr>
<tr>
<td>Residual Cure</td>
<td>Type of testing that measures the amount of energy left in a material after exposure at a given temperature</td>
<td></td>
</tr>
<tr>
<td>enthalpy</td>
<td>Chemical property that is defined in terms of joules/grams. Energy left in a material after being exposed at 220°C.</td>
<td></td>
</tr>
<tr>
<td>MSDS</td>
<td>Manufacturing Safety Datasheet. Required safety datasheet for raw materials and final products that includes safety information for proper handling of the product.</td>
<td></td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
<tr>
<td>------------</td>
<td>----------------------------------------------------------------------------------</td>
<td>----------------------------</td>
</tr>
<tr>
<td>productName</td>
<td>Name of the product</td>
<td>e.g. Acetone, Toluene</td>
</tr>
<tr>
<td>chemicalName</td>
<td>Name of the product in the scientific community</td>
<td>e.g. Methanol, Ethanol</td>
</tr>
<tr>
<td>cas</td>
<td>Certificate of advance study. Specific number given to each MSDS in the scientific community</td>
<td>e.g. 984583-345</td>
</tr>
<tr>
<td>purpose</td>
<td>Intent of the document</td>
<td>e.g. Avoid health deterioration</td>
</tr>
<tr>
<td>Flashpoint</td>
<td>The lowest temperature in which vapors above a volatile combustible substance ignite in air when exposed to flame.</td>
<td></td>
</tr>
<tr>
<td>dateReceived</td>
<td>Date in which the material was received in the plant.</td>
<td>e.g. 04/15/01</td>
</tr>
<tr>
<td>amount</td>
<td>Amount of material that was received.</td>
<td>e.g. 400 pounds</td>
</tr>
<tr>
<td>distribution</td>
<td>The form of distribution</td>
<td>e.g. Plastic bags, bottles etc.</td>
</tr>
<tr>
<td>evaluation</td>
<td>Indicates if the product is distributed for evaluation purposes.</td>
<td>e.g. Evaluation product.</td>
</tr>
<tr>
<td>chemicalFamily</td>
<td>The chemical family to which the product belongs.</td>
<td>e.g. Carbonates, etc.</td>
</tr>
<tr>
<td>specificgravity</td>
<td>The ratio of the density of a substance to the density of some substance (as pure as water) taken as a standard when both densities are obtained by weighing in air.</td>
<td>e.g. 0.990</td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
<tr>
<td>--------------</td>
<td>----------------------------------------------------------------------------------</td>
<td>----------------------------</td>
</tr>
<tr>
<td>Class</td>
<td>Attribute</td>
<td></td>
</tr>
<tr>
<td></td>
<td>unit</td>
<td>e.g. lbs, kgs, etc.</td>
</tr>
<tr>
<td>Vendor</td>
<td>Name of the company that provides any type of raw material.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>companyCode</td>
<td>e.g. For Nelco Corporation: Nel3421 Nel: 3 first letters of company name. 3421: Sequential Number.</td>
</tr>
<tr>
<td></td>
<td>supplier</td>
<td>e.g. Bairco Corporation Technitron.</td>
</tr>
<tr>
<td></td>
<td>division</td>
<td>e.g. Arlon Electronics Division.</td>
</tr>
<tr>
<td></td>
<td>vendorPhoneNumber</td>
<td>e.g USA: (909)786-9087</td>
</tr>
<tr>
<td></td>
<td></td>
<td>International: (000000000)-(000)-998-9089 (CountryCode)-(AreaCode)- phononenumber.</td>
</tr>
<tr>
<td></td>
<td>vendorFaxNumber</td>
<td>e.g USA: (909)786-9087</td>
</tr>
<tr>
<td></td>
<td></td>
<td>International: (000000000)-(000)-998-9089 (CountryCode)-(AreaCode)- phononenumber.</td>
</tr>
<tr>
<td></td>
<td>vendoremail</td>
<td>e.g <a href="mailto:speedy@hotmail.com">speedy@hotmail.com</a></td>
</tr>
<tr>
<td></td>
<td>vendoraddress</td>
<td>e.g 1243 Arrow Blvd San Bernardino CA 92330 USA.</td>
</tr>
<tr>
<td>Class</td>
<td>Attribute</td>
<td>Definition/Usage</td>
</tr>
<tr>
<td>--------------</td>
<td>--------------------</td>
<td>---------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Raw Material Request</td>
<td></td>
<td>A request for testing raw materials; raw materials are any products coming from vendors.</td>
</tr>
<tr>
<td>Raw Material</td>
<td></td>
<td>Crude or processed material that can be converted by manufacturing, processing or combining into a new and useful product. Raw materials are bought from vendors.</td>
</tr>
<tr>
<td>Engineer</td>
<td></td>
<td>A person who deals with manufacturing issues.</td>
</tr>
<tr>
<td>Mfg Product Request</td>
<td></td>
<td>Any testing request issued on products manufactured within the plant.</td>
</tr>
<tr>
<td>Mfg Prepreg</td>
<td></td>
<td>Any prepreg manufactured within the plant.</td>
</tr>
</tbody>
</table>
| PartNumber    |                    | Combination of numbers and letters which identifies a specific roll of manufactured prepreg. | e.g POL231360  
POL: Type fo resin system.  
2313: Type of fiberglass  
60: Percentage of resin content. |
| LotNumber     |                    | Sequential number which identifies a specific roll of prepreg manufactured within the plant. | e.g 234565A01  
234565: Sequential Number.  
A: Machine used.  
01: roll number. |
<p>| Mfg Laminate  |                    | Any laminate manufactured within the plant.                                    |                            |
| WorkOrder     |                    | Sequential number which identifies a specific laminate manufactured within the plant. | e.g 234454 |</p>
<table>
<thead>
<tr>
<th>Data Item</th>
<th>Definition/Usage</th>
<th>Sample Data Value/Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Class</td>
<td>Attribute</td>
<td></td>
</tr>
<tr>
<td>assemblyNumber</td>
<td>Combination of letters and numbers that identify a specific laminate.</td>
<td>e.g. POL008AAA07</td>
</tr>
<tr>
<td></td>
<td></td>
<td>POL: Type of resin system.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>008: Laminate thickness.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>AAA07: Construction.</td>
</tr>
<tr>
<td>CureTime</td>
<td>The time that the laminate remained in the oven to be cured.</td>
<td>e.g. 90 minutes.</td>
</tr>
<tr>
<td>CureTemp</td>
<td>The temperature used to cure the laminate.</td>
<td>e.g. 430°F</td>
</tr>
<tr>
<td>Manager</td>
<td>A person who directs the research and development team, directing projects and authorizing testing to be performed within the lab.</td>
<td></td>
</tr>
<tr>
<td>user_id</td>
<td>Name that identifies the User identification. Refer to user_id of User</td>
<td>e.g. PaulManager</td>
</tr>
<tr>
<td>email</td>
<td>Manager email address</td>
<td>e.g. <a href="mailto:paulkyle@aol.com">paulkyle@aol.com</a></td>
</tr>
<tr>
<td>address</td>
<td>Manager mailing address: number, street name, city, state, zip code and country.</td>
<td>e.g. 16843 FairFax st Fontana CA 92336 USA.</td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
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<td>---------------------------</td>
</tr>
<tr>
<td><strong>Class</strong></td>
<td><strong>Attribute</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>phone_no</td>
<td>Manager phone number, including country code and country. For calls within USA. Leave the country code blank. e.g USA (909)854-1503 International (000000000)- (000)- (0000000) (Country code) (Area code) (phone number)</td>
</tr>
<tr>
<td></td>
<td>fax_no</td>
<td>Manager fax number, including area code. For calls within USA. Leave the country code blank. e.g USA (909)854-1503 International (000000000)- (000)- (0000000) (Country code) (Area code) (phone number)</td>
</tr>
<tr>
<td>Developer</td>
<td></td>
<td>A person who develops products in the polymers industry, working through projects to research and test new chemical components.</td>
</tr>
<tr>
<td>Laboratory Technician</td>
<td></td>
<td>A person who performs all analytical testing (tg, t288, t300, enthalpy, etc) within the laboratory.</td>
</tr>
<tr>
<td>Data Item</td>
<td>Definition/Usage</td>
<td>Sample Data Value/Comments</td>
</tr>
<tr>
<td>-------------</td>
<td>-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------</td>
<td>-----------------------------</td>
</tr>
<tr>
<td>Class</td>
<td>Attribute</td>
<td></td>
</tr>
<tr>
<td>Project</td>
<td>A definitely formulated piece of research. Each project generates samples to be tested and tests results are the parameters that indicate where to go in each project.</td>
<td></td>
</tr>
<tr>
<td>projectName</td>
<td>Name of the project</td>
<td>e.g. High Thermo-conductivity</td>
</tr>
<tr>
<td>resinSystem</td>
<td>Type of resin system in study for example: Epoxy.</td>
<td>e.g Polyimide Epoxy Poly-Epoxy</td>
</tr>
<tr>
<td>revisionLevel</td>
<td>The phase number in which the project is situated</td>
<td>e.g 001</td>
</tr>
<tr>
<td>Patent</td>
<td>Of, relating to, or concerned with the granting of patents, specially for inventions, protected by a trademark or a trade name so as to establish proprietary rights.                                                                                                                                                                                                                                                                 5</td>
<td></td>
</tr>
<tr>
<td>patentNumber</td>
<td>Specific and unique number that identifies each patent in the laboratory</td>
<td>e.g 200100045 2001: year 00045: sequential number</td>
</tr>
<tr>
<td>title</td>
<td>Title of the patent.</td>
<td>e.g Low dielectric constant.</td>
</tr>
<tr>
<td>Subject</td>
<td>Subject of the patent. Brief description explaining the subject of the patent.</td>
<td>e.g A Poly-Epoxy combined with some fillers with the objective of lowering the dielectric constant.</td>
</tr>
<tr>
<td>Claims</td>
<td>Brief description of the claims</td>
<td>e.g It is a new product because It gets readings of 0.0003 df</td>
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<td>Testing request issued on research and development samples.</td>
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<td></td>
</tr>
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<td>SampleId</td>
<td>Label that identifies each specific research sample.</td>
<td>e.g 25FR-0001 25FR:Project Name code. 0001: Sample Number.</td>
</tr>
<tr>
<td>LaboratoryNote</td>
<td>Label that references the laboratory Notebook where further information of the sample to be tested can be found.</td>
<td>e.g 2001BRII-40-01 2001:Year BS:Lab Technician Initials. II:NoteBook number. 40: page number. 01: sample number.</td>
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<td>BookReference</td>
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<td></td>
</tr>
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<td>Varnish</td>
<td>A liquid preparation that when spread and allowed to dry on a surface forms a hard lustrous typically transparent coating. Varnish manufactured within the lab for research purposes.</td>
<td></td>
</tr>
<tr>
<td>Research</td>
<td>Prepreg manufactured within the lab for research purposes.</td>
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<tr>
<td>construction</td>
<td>Type and amount of prepreg used to manufacture the research and development laminate.</td>
<td>e.g 3 ply Polyimide prepreg. 2 ply Epoxy prepreg.</td>
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<tr>
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<td>Time the the research laminated was exposed to high temperature for curing purposes.</td>
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<tr>
<td><strong>Attribute</strong></td>
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<td></td>
</tr>
<tr>
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<td>Name of the person who is in charge of giving samples, information for ongoing projects.</td>
<td>e.g. Rob Fuller</td>
</tr>
<tr>
<td>contactEmail</td>
<td>Email of the contact.</td>
<td>e.g. <a href="mailto:paulkyle@yahoo.com">paulkyle@yahoo.com</a></td>
</tr>
<tr>
<td>jobTitle</td>
<td>The job title of the contact (person who is giving information)</td>
<td>e.g. Manager. Laboratory Technician. Sales Representative.</td>
</tr>
<tr>
<td>employer</td>
<td>Name of the company employing the contact</td>
<td>e.g. Nelco. Technitron</td>
</tr>
<tr>
<td>contactAddress</td>
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<td>e.g. 16849 Foothill Blvd Upland CA 92338 USA</td>
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<td>For calls within USA. Leave the country code blank. e.g USA (909)854-1503 International (000000000) - (000) - (0000000) (Country code) (Area code) (phone number)</td>
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<tr>
<td></td>
<td>contactFax</td>
<td>Fax number of the contact, including area code, for international numbers include country code.</td>
</tr>
<tr>
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<td></td>
<td>For calls within USA. Leave the country code blank. e.g USA (909)854-1503 International (000000000)- (000)- (0000000) (Country code) (Area code) (phone number)</td>
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<td></td>
<td>salutation</td>
<td>The word or phrase for greeting.</td>
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<tr>
<td></td>
<td></td>
<td>As gentlemen or Dear Sir or Madam, conventionally comes immediately before the body of a letter.</td>
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Conceptual Design

The Enhanced Entity Relational (EER) model is used to represent the conceptual schema. The EER diagram shows the big picture of the system and the gray area represents the part of the project that is implemented and it corresponds to the tech service area (see Figure 3). This area covers all features that this project proposes.

EER diagram is only used in this project to get a general understanding of the system but the object-oriented model will be used for design, analysis and implementation. Object orientation is a strategy for organizing systems as collections of interacting objects that combine data and behavior. It applies to many
technology areas, including databases. Databases and programs can be developed together for ease of conceptualization, implementation, maintenance, and potential reuse. Thus the object model not only provides a basis for analyzing requirements but provides the genesis for design and implementation. There are several advantages in using object-oriented models for instance:

- Reduced life cycle cost: The clear documentation facilitates maintenance and enables more software reuse to occur—from code libraries, from related projects, and from within a project. [2][6]

- Faster time to market: You can organize large projects into work units that can be assigned to different development teams. This is a large project and the work unit of technical service for customer is the one that is implemented.

- Communication: Object models bring important names and application concepts to the fore so they can be defined and understood by all parties. Models promote communication between developers and customers by separating deep conceptual issues from distracting implementation details. [2]
- **Extensibility:** Software organized about an object-oriented theme parallels the real world and is flexible with respect to changes in requirements; to a large extent the software may be extended for new requirements without disrupting solutions to existing requirements. In contrast software that is decomposed into arbitrary functions (the procedural approach) is brittle and often difficult to evolve.

- **Object-oriented modeling is especially helpful for database applications.** An object-oriented database can be regarded as a persistent store of objects created by an object-oriented programming language. With an ordinary programming language, objects cease to exist at program termination. With an object-oriented database, objects persist beyond the confines of program execution. An object-oriented DBMS manages the data, programming code, and associated structures that constitute an object-oriented database.

In contrast to relational DBMSs, object-oriented DBMSs vary widely in their syntax and capabilities. The object-oriented model represents the conversion of the EER
A second object-oriented model is presented for the Technical Service Area that is implemented in this project. The object-oriented model for technical service support provides a uniform abstraction for the design of both programming code and database code. The object-oriented model maps naturally to all major languages and the standard types of DBMSs. Unlike a procedural approach, the same paradigm can be applied throughout analysis, design, and implementation. [1][6]

Logical Design

During this phase we map (or transform) the conceptual schema from the high-level data model (EER diagram and OMT diagram) into the Oracle8 object model (see Figure 9 & 10).
Figure 9. Object-Oriented Model: General Overview
Figure 10. Object-Oriented Model: Technical Service
Figure 11. Object-Oriented Model: Testing Unit
Relational Database Tables

Table 2. Relational Database Tables

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<th>Key Type</th>
<th>FK Ref Table</th>
<th>FK Ref Col</th>
<th>Data Type</th>
<th>Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>TESTING_ID</td>
<td>PK,FK</td>
<td>TESTING</td>
<td>TESTING_ID</td>
<td>NUMBER</td>
<td>8</td>
</tr>
<tr>
<td>T300</td>
<td></td>
<td></td>
<td></td>
<td>VARCHAR2</td>
<td>4</td>
</tr>
<tr>
<td>T288</td>
<td></td>
<td></td>
<td></td>
<td>VARCHAR2</td>
<td>4</td>
</tr>
<tr>
<td>T260</td>
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<td>4</td>
</tr>
<tr>
<td>T300_MIN</td>
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<td></td>
<td></td>
<td>NUMBER</td>
<td>2</td>
</tr>
<tr>
<td>T288_MIN</td>
<td></td>
<td></td>
<td></td>
<td>NUMBER</td>
<td>2</td>
</tr>
<tr>
<td>T260_MIN</td>
<td></td>
<td></td>
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<td>NUMBER</td>
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</tr>
</tbody>
</table>

l. Table name: RESIDUAL_CURE

<table>
<thead>
<tr>
<th>Column Name</th>
<th>Key Type</th>
<th>Null/Unique</th>
<th>FK Ref Table</th>
<th>FK Ref Col</th>
<th>Data Type</th>
<th>Length</th>
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</thead>
<tbody>
<tr>
<td>TESTING_ID</td>
<td>PK,FK</td>
<td>NN</td>
<td>TESTING</td>
<td>TESTING_ID</td>
<td>NUMBER</td>
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</tr>
<tr>
<td>ENTHALPY</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>NUMBER</td>
<td>(6,2)</td>
</tr>
</tbody>
</table>
CHAPTER THREE

BROWSER-BASED INTERFACE

Java Server Pages

JSP is a recent language specification developed by Sun Microsystems (cooperatively with other software companies including Oracle) to allow the generation of dynamic content in the HTML pages of a web application. For example, a JSP may perform a query against the database and report the results as an HTML table. The JSP translator converts JSP files into servlets, which can be executed on a web-server that supports a servlet runner. Once deployed, a JSP can be invoked from a browser via an http URL to return the dynamically generated page. Access to object-relational data in SQL tables is provided through JDBC and SQLJ, which are standard frameworks for database connectivity in Java.

Web Application Architecture

The central entity in web applications is the web server. The basic idea of a web server is quite simple - it understands the HTTP request-response protocol and returns pages that are requested by the user through an HTTP URL. Around this simple concept have grown powerful Java-based technologies such as servlets and JSPs.
Servlets and JSP are executed by the web server upon invocation through a URL. The generated results are returned to the browser as part of the response to the HTTP request.

Java Server Pages Programming

The JSP programming model allows web content to be generated dynamically during program execution through Java scriptlets, declarations, and expressions interleaved with the static content in an HTML page. A scriptlet is a block of Java code that is run as part of the servlet that is generated from JSP translation. Compared to servlets, JSPs provide a convenient shorthand, making them simpler and easier to author. Their main intent is to support clean separation of content generation and presentation logic.

Using Java Beans

JSP supports the use of the <jsp:usebean> tag to invoke a modular program entity known as a Java Bean. Java Beans function as reusable elements of component programming. A Java Bean is a Java program that conforms to certain design rules with well-defined semantics that permit dynamic discovery and manipulation of the bean. For example a bean can have properties with accessor methods.

62
By default, accessor methods can be associated with their respective properties simply by their naming convention - accessors for a property int x are named getX() and setX(int new X). Such implicit rules as well as the facility for explicitly providing information about a bean through aBeanInfo class support well-defined behavior of the bean. This information can be effectively used by environments in which the bean is embedded. Using Java Beans in a JSP allows clear separation of Java logic that generates dynamic content and its Presentation. Java Beans were used in most of JSP files created for this project.

Database Access Schemes in Java

Two different frameworks, JDBC and SQLJ, are available for connecting to database in a Java program.

In this project JDBC was the main database scheme used for implementation purposes, SQLJ was used in a module for comparison purposes.

Java Database Connectivity

Java programs can interface with any database that can be accessed using Structured Query Language, using classes that come with the JDK. The Java Database Connectivity (JDBC) class library provides a standard way
for establishing and maintaining a Java program’s connection to a database. Once a connection to the database is established, SQL can be used to access and process the contents. [4][12]

The JDBC library was designed as an interface for executing SQL statements, and not as a high-level abstraction layer for database access. So, although it wasn’t designed to automatically map Java classes to rows in a database, it allows large scale applications to be written to the JDBC interface without worrying too much about which database will be deployed with the application.

The JDBC architecture is based on a collection of Java interfaces and classes that together enable you to connect to data sources, to create and execute SQL statements, and to retrieve and modify data in a database. These operations are illustrated in the figure below.
Figure 12. Java Database Connectivity Architecture

Each of the boxes in the illustration represents a JDBC class or interface that has a fundamental role in accessing a relational database.

Oracle Access with Java Database Connectivity

Java is designed to be platform independent. A pure Java program written for a Linux machine will run without recompilation on a Windows machine, an Applet Macintosh, or any platform with the appropriate Java virtual machine. JDBC extends this to databases. A program written using
JDBC will also run in any platform. JDBC is written using Java code, and leaves the platform (database) specific code to the driver.

When the database is changed, the driver needs to be changed and the code will be ready to run. The Java JDBC code is portable because the database specific code is contained in a Java class known as the driver. The two most common types of drivers are: the thin driver and the OCI driver. The thin driver is also known as a Type IV driver; it is a pure Java driver that connects to a database using the database’s native protocol. Thin drivers can be used in any environment, and is intended for use in Java applets and other client-side programs. A java client can be run on any platform. For this project a thin driver is used since the access to the database will be through Java Server Pages, the JDBC driver downloaded with an applet or used by a Java client may not have access to platform native code and must be pure Java. [12]

The Oracle JDBC 1.0 drivers are in a Java archive file name classes1ll.zip and it is normally located in the $ORACLE_HOME/jdbc/lib directory.

The Java requirements are in the java.sql package. This package comes standard with the JDK 1.1.
Java Database Connectivity Basics

All Java programs that access a database follow the three main following steps:

- Load the driver and make a connection to the database
- Execute a SQL statement against tables
- Access and use the results of the SQL statement

Structured Query Language in Java Code

SQLJ is a recent ANSI standard for embedding static SQL statements directly in Java code [20]. The mixed code is converted to Java by the SQLJ translator, and can be executed on a database using the SQLJ runtime library and an underlying JDBC driver. Oracle is a major participant in the design and development of SQLJ, and supports SQLJ wherever JDBC runs.

SQL statements in SQL are static, that is, they must be known at program time and cannot change as the program executes. Data values passed to SQL operations can be determined at runtime but the SQL operation is known a priori. In contrast, the JDBC API is fully dynamic—the SQL statement itself can be formulated on the fly. Most SQL operations in a typical database application are static. SQLJ provides a simpler model for static SQL statements.
compared to JDBC, and provides a higher-level interface by automatically managing JDBC statement handles. Additionally, the SQLJ translator can check the SQL statement against a database for syntax and semantic errors. This checking is performed at compile time unlike just at runtime as in JDBC, and it is independent of the actual flow of program logic.

Java Server Pages Design and Implementation

After creating all relational database tables a JSP file was created for each feature in the users (customer, technical service representative, laboratory technician, manager) menus (see Appendices D-G).
CHAPTER FOUR
WEB-SITE DESIGN

Requirements Collection and Analysis

The object model was extracted from the main object model (see Figure 9). The web-site design will be specific for the technical support area (see Figure 10).

Use Case Diagram

Use cases are used to capture typical scenarios to help understand the requirements. [6] A use case is a typical interaction between a user and a computer system. Figure 13 shows the interaction among different actors in the web site and the functions that they can perform using the system.

Technical Support System Design

The main reason for creating the web site is to allow users to have access to the database management system, from anywhere using the Internet. The browsers used are:

Netscape 4.7. and Microsoft Internet Explorer 5.5.

The main concern of this web-site is functionality so that information can be accessed and shared in an efficient and timely manner.
Figure 13. Web-Site Use Case Diagram
Figure 14. Technical Service Support System
CHAPTER FIVE
IMPLEMENTATION

Database Implementation

The object-oriented model provides a useful approach to design relational database applications, because object oriented models are expressive, concise, and easy to develop. A relational database is a database in which the data is logically perceived as tables.

A relational database is self-descriptive, since the data dictionary contains data that describe relational tables.

The database management system used to implement the technical service support system was Oracle 8i. All tables from the conceptual design were created with its respective constraints, including primary, unique and foreign keys (see Appendix A).

Java Server Pages

Java Server Pages were done using scriptlets (Java code) embedded in HTML formatting code. Java Beans were also used for implementation purposes (see Appendix F). The database access schemas used were JDBC and SQLJ, all embedded in JSP files.
The Technical Service Support System (Web-Site), which is accessed using a browser as a front end was developed using JSP files and it was tested using Netscape 4.7. and Explorer 5.5.

Web-Site

Apache Server

A pre-built package of the apache server was installed on Linux 6.2 Operating system. First the binary package is unpacked.

```bash
# cd /tmp
# zcat apache_1.3.12-i386-whatever-linux2.tar.gz | tar xf -
# cd apache_1.3.12
```

The location of the Server Root was set up using the following command:

```bash
# ./install-bindist.sh /usr/local/web/apache
```

Then the binary and documentation was installed as follows:
Table 3. Apache Server Set Up

<table>
<thead>
<tr>
<th>Directory Tree</th>
<th>Location</th>
</tr>
</thead>
<tbody>
<tr>
<td>Apache Source tree</td>
<td>Not installed</td>
</tr>
<tr>
<td>Apache Server Root</td>
<td>/usr/local/web/apache</td>
</tr>
<tr>
<td>Apache Document Root</td>
<td>/usr/local/web/apache/htdocs</td>
</tr>
</tbody>
</table>

Then the http.conf file is edited to make sure configuration is set up properly, mainly for the ip address and security issues.

To start the server the following command has to be executed.

$ cd /usr/local/web/apache/bin
$ apachectl start
httpd started

Then the JSP files for the technical service support system (Web-Site) were placed in the Apache Document root.

Web-Site Key Path

See Appendices D-G
Two different frameworks, JDBC and SQLJ, are available for connecting to database in a Java program.

Java Database Connectivity

The JDBC specification from Sun Microsoft defines a set of interfaces for SQL-based database access from Java. JDBC is a call-level application interface (API), which means that SQL statements are executed on a database by calling methods in the JDBC library from the Java program. Database vendors can provide different implementations of the JDBC APIs for their databases. For example, Oracle provides three JDBC drivers [3], namely the JDBC-OCI driver which uses the client-side OCI installation to interact with the Oracle database, the JDBC thin driver that is written purely in Java and communicates directly with the database using Java sockets over TCP/IP, and a JDBC server-side driver packaged as part of the Oracle 8i Jserver for executing Java store procedures inside the database. Which JDBC driver is appropriate for the application depends on the deployment requirements. The
important point is that all JDBC drivers support the same standard set of interfaces, thereby promoting portability across different JDBC drivers as well as databases.

The JDBC programming model is based on ODBC. Interfaces defined in the java.sql package represent database connections (java.sql.Connection), statement execution handles (java.sql.Statement), and query result sets (java.sql.ResultSet), among others. Resources provide row-by-row access to the results returned by a SQL query.

Structured Query Language in Java Code

SQLJ is a recent ANSI standard for embedding static SQL statements directly in Java code [5]. The mixed code is converted to Java by the SQLJ translator, and can be executed on a database using the SQLJ runtime library and an underlying JDBC driver. Oracle is a major participant in the design and development of SQLJ, and supports SQLJ wherever JDBC runs.

SQL statements in SQLJ are static, that is, they must be known at program time and cannot change as the program executes. Data values passed to SQL operations (i.e. the values of bind parameters) can be determined at runtime but the SQL operation is known a priori. In contrast, the JDBC API is fully dynamic that allows the SQL statement
itself to be formulated "on the fly". Most SQL operations in a typical database application are static. SQLJ provides a simpler model for static SQL statements compared to JDBC, and provides a higher-level interface by automatically managing JDBC statement handles.

Additionally, the SQLJ translator can check the SQL statements against database for syntax and semantic errors. This checking is performed at compile-time in contrast to runtime as in JDBC, and it is independent of the actual flow of program logic. Compared to JDBC, SQLJ programs are therefore more robust, much quicker to write and easier to maintain.

Summary of Differences between Java Database Connectivity and Structured Query Language in Java Code

The following section presents source code of a Java bean implemented using both SQLJ and JDBC. This Java Bean retrieves all the information of a testing request, including testing status. This bean is used in the Manager submenu where the manager has the option to retrieve information of a specific request to know the status of the request.
**JDBC**

Imports and Declarations
Import the sql library for java and declare JDBC classes

```java
import java.sql.*;
Connection conn = null;
Statement stmt = null;
ResultSet rset = null;
```

**SQLJ**

Imports and Declarations
Import the sql library for java and SQLJ libraries.

```java
import java.sql.*;
import sqlj.runtime.ref.DefaultContext;
import oracle.sqlj.runtime.Oracle;
DefaultContext dc = null;
```

**Connection**

String connStr = "jdbc:oracle:thin:@localhost:1521:oral"
Connection conn = null;
try {
  if (conn == null) {
    DriverManager.registerDriver(new oracle.jdbc.driver.OracleDriver());
    conn = DriverManager.getConnection(connStr, "ben28", "benito29");
  }
}

**Handling SQL statements**

SQL statements are executed on a database by calling methods in the JDBC library from the Java program

```sql
SELECT sample_id, construction,
       workorder_numbers_affected, other_layered_materials,
       mfg_date, technician.name, lab_support_requested,
       nature_of_the_problem, customer_process_condition,
       material_type, customer.name, techsrvrep.name,
       testing_status, date_requested
INTO :sample_id, :construction,
       :wor_num_aff, :other_layered_materials,
       :mfg_date, :technician_id, :nature_of_the_problem,
       :lab_support_requested, :customer_process_condition,
```

78
<table>
<thead>
<tr>
<th>JDBC</th>
<th>SQLJ</th>
</tr>
</thead>
<tbody>
<tr>
<td><code>'customer_name as &quot;CustomerName as &quot;CustomerName&quot;, &quot;TechServRepName as &quot;TechSrvcRep&quot;, &quot;testing_status as &quot;TestingStatus&quot;, &quot;date_requested as &quot;DateRequested&quot;, &quot;material_type, :material_type, :customer_id, :techsrvrep_id :testing_status :date_requested FROM request r, userdbms techsrvrep, userdbms customer, userdbms technician WHERE request_id = :requestid AND techsrvrep.user_id = r.techsrvrep AND customer.user_id = r.customer_id AND technician.user_id = r.technician_id AND testing_status &lt;&gt; 'COMPLETED' `);</code></td>
<td>```</td>
</tr>
</tbody>
</table>

**Result Set**

Query Results must always be handled via ResultSets irrespective of whether they contain one or more rows.

```java
public static String format(ResultSet rs) throws SQLException {
    StringBuffer sb = new StringBuffer();
    if (rs == null || !rs.next()) {
        sb.append("No matching rows.
    }
    else {
        sb.append(" 
    ResultSetMetaData md = rs.getMetaData();
    int numCols = `}
```
```java
md.getColumnCount();
for (int i = 1; i <= numCols; i++)
{
    sb.append("" + md.getColumnLabel(i) + "\n");
    do
    {
        sb.append("\n");
        for (int i = 1; i <= numCols; i++)
        {
            Object obj = rs.getObject(i);
            if (obj != null)
                sb.append(obj.toString());
        }
    } while (rs.next());
}
return sb.toString();
```

```java
other_layered_materials + "</font>\n")
    sb.append("Manufacturing Date: <font color=blue>" + mfg_date + "</font>\n")
    sb.append("Laboratory Technician Working on the request: <font color=blue>" + technician_id + "</font>\n")
    sb.append("Nature Of the Problem: <font color=blue>" + nature_of_the_problem + "</font>\n")
    sb.append("Testing Requested by the Customer: <font color=blue>" + lab_support_requested + "</font>\n")
    sb.append("Customer Process Conditions: <font color=blue>" + customer_process_condition + "</font>\n")
    sb.append("Material Type: <font color=blue>" + material_type + "</font>\n")
    sb.append("Customer Identification: <font color=blue>" + customer_id + "</font>\n")
    sb.append("Technical Service Representative: <font color=blue>" + techsrvrep_id + "</font>\n")
    sb.append("Testing Status: <font color=blue>" + testing_status + "</font>\n")
    sb.append("Date Requested: <font color=blue>" + date_requested + "</font>\n")
    sb.append("</PRE></B></BIG><BLOCKQUOTE>")
    return sb.toString();
} catch (SQLException e) { return ("<font color=red>Invalid Request Id! SQL Error: " + e.getMessage() + "</font>\n")
}
```
<table>
<thead>
<tr>
<th>JDBC</th>
<th>SQLJ</th>
</tr>
</thead>
<tbody>
<tr>
<td>Closing statements</td>
<td>Closing statements</td>
</tr>
<tr>
<td>try {</td>
<td>Public synchronized void</td>
</tr>
<tr>
<td>if (rset!=null)</td>
<td>valueUnbound</td>
</tr>
<tr>
<td>rset.close();</td>
<td>(HttpSessionBindingEvent event) {</td>
</tr>
<tr>
<td>if (stmt!= null)</td>
<td>if (dc != null) {</td>
</tr>
<tr>
<td>stmt.close();</td>
<td>try { dc.close();</td>
</tr>
<tr>
<td>if (conn!= null)</td>
<td>} catch (SQLException ignored) {}</td>
</tr>
<tr>
<td>conn.close();</td>
<td></td>
</tr>
<tr>
<td>} catch (SQLException ignored) {}</td>
<td></td>
</tr>
<tr>
<td>The JDBC API is fully dynamic—the SQL statement can be</td>
<td>SQL statements in SQLJ are</td>
</tr>
<tr>
<td>formulated “on the fly”</td>
<td>static, that is, they must be</td>
</tr>
<tr>
<td></td>
<td>known at program time and cannot</td>
</tr>
<tr>
<td></td>
<td>change as the program executes.</td>
</tr>
<tr>
<td></td>
<td>Data values passed to SQL</td>
</tr>
<tr>
<td></td>
<td>operations (i.e. the values of</td>
</tr>
<tr>
<td></td>
<td>bind parameters) can be</td>
</tr>
<tr>
<td></td>
<td>determined at runtime but the SQL</td>
</tr>
<tr>
<td></td>
<td>operation is known a priori.</td>
</tr>
<tr>
<td>Complex model for handling static SQL statements.</td>
<td>Simpler model for static SQL</td>
</tr>
<tr>
<td></td>
<td>statements, provides a higher</td>
</tr>
<tr>
<td></td>
<td>level interface by automatically</td>
</tr>
<tr>
<td></td>
<td>managing JDBC statement handles</td>
</tr>
<tr>
<td>Checking for syntax and semantic errors of SQL</td>
<td>The SQLJ translator can check the</td>
</tr>
<tr>
<td>statements is</td>
<td>SQL statements against a database</td>
</tr>
<tr>
<td>performed at run-time and it is</td>
<td>for syntax and semantic errors.</td>
</tr>
<tr>
<td>not independent of the actual</td>
<td>This checking is performed at</td>
</tr>
<tr>
<td>flow of the program logic</td>
<td>compile-time and it is</td>
</tr>
<tr>
<td></td>
<td>independent of the actual flow of</td>
</tr>
<tr>
<td></td>
<td>program logic.</td>
</tr>
<tr>
<td>JDBC programs are less robust, more difficult to write and</td>
<td>SQLJ programs are more robust, much quicker to write and</td>
</tr>
<tr>
<td>maintain</td>
<td>easier to maintain</td>
</tr>
</tbody>
</table>

An important point is that SQLJ and JDBC are complementary approaches. The web-based database management system was developed using static SQL statements, so that SQLJ and JDBC were used interchangeably. SQLJ is designed to inter-operate with
JDBC; for example, a single database connection can be easily shared across the two programming models.

Likewise, JDBC result sets can be converted to SQLJ iterators and vice-versa. In this project SQLJ was used when retrieving single records e.g. when the manager retrieves information of a specific submitted request to check the status or progress of the request and when the customer retrieves test results of a specific testing request.

Performance Analysis

There are two important performance issues about the database access logic in the SQLJQuery JSP: Database connections. Each time it is invoked with a new search condition, a new database connection is opened by the runQuery() method. In practice, a real web environment would have performance optimizations such as database connection pooling in place. These optimizations are usually applicable in a transparent fashion, e.g., the close() method on a connection may simply return the connection to a shared pool. Thus the JSP would still have the same code but underlying layers would cause available connections to be shared effectively among multiple concurrent users of the database.
Query re-parsing: Another apparent source of inefficiency is the re-parsing of the SQL statement if the JSP is invoked multiple times to perform the same SQL query with different parameters. SQLJ runtime will automatically cache and re-use JDBC statement handles as long as the underlying database connection is open. If connection pooling is in place then these statements handles may even be shared across different users. An alternative to this scheme is to use a session-scoped query bean that explicitly re-uses a prepared statement handle for the duration of the HTTP session.

A web application must manage resources acquired during its execution, such as database connections and JDBC statement handles. In the case of JSPs, there are basically two ways to handle web application resources:

(1) Build the management logic into beans called from the JSP. For example, a session-scoped query bean could acquire a database cursor when it is instantiated and release it when the HTTP session is terminated (either explicitly or implicitly via timeout). However, in this scheme a bean needs to be aware that it is running in a servlet environment; for example, the java.servlet.http.HttpSessionEventListener
interface would have to be implemented by the bean so that it can be notified by the servlet execution engine and release the resources upon expiration of the HTTP session. This is the approach used in this project.

(2) Have the JSP code manage the resources itself. JSPs and servlets in the web application know that they will be running in an HTTP environment, hence they can allocate and de-allocate resources at appropriate times. For example, a JSP can have explicit logic to associate a result set with the HTTP session.

For Oracle JSPs there is an extension that lets a JSP easily control resources lifetimes using well-known lifecycle events.

The SQLJ Query and JDBC Query JSPs have a drawback that Java logic is interspersed with the HTML code. While this approach may be adequate for simple database operations, it may not be suitable for complex database operations like in this project. It make sense to cleanly separate the logic for generation of dynamic content from its presentation. Thus the first method (session scoped Java Beans) was used for implementation.
Validation

The web-based database management system validation consists of critical tests where results are evaluated against the original design, specifications and intended functionalities. The main purpose of the web-based database management system is to have assurance about the quality of the system.

The software testing includes checking that all buttons work as expected in the web-site implementation, checking for normal and abnormal termination, verifying the handling of all valid input data types, check data retrieval times and verifying the handling of error conditions.

The following table shows all testing performed on all tables of the Oracle database.

Table 4. Oracle Database Tables Testing

<table>
<thead>
<tr>
<th>Oracle Database Table</th>
<th>Tests Performed</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>USER</td>
<td>Attributes</td>
<td>PASS</td>
</tr>
<tr>
<td></td>
<td>Data types</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Constraints</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Normalization</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Primary, Foreign and Candidate keys</td>
<td></td>
</tr>
<tr>
<td>TECHNICIAN</td>
<td>Attributes</td>
<td>PASS</td>
</tr>
<tr>
<td></td>
<td>Data types</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Constraints</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Normalization</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Primary, Foreign and Candidate keys</td>
<td></td>
</tr>
<tr>
<td>Oracle Database Table</td>
<td>Tests Performed</td>
<td>Results</td>
</tr>
<tr>
<td>--------------------------------</td>
<td>---------------------------------------------------------------------------------</td>
<td>---------</td>
</tr>
<tr>
<td>CUSTOMER</td>
<td>Attributes&lt;br&gt;Data types&lt;br&gt;Constraints&lt;br&gt;Normalization&lt;br&gt;Primary, Foreign and Candidate keys</td>
<td>PASS</td>
</tr>
<tr>
<td>TECHSERREP</td>
<td>Attributes&lt;br&gt;Data types&lt;br&gt;Constraints&lt;br&gt;Normalization&lt;br&gt;Primary, Foreign and Candidate keys</td>
<td>PASS</td>
</tr>
<tr>
<td>MANAGER</td>
<td>Attributes&lt;br&gt;Data types&lt;br&gt;Constraints&lt;br&gt;Normalization&lt;br&gt;Primary, Foreign and Candidate keys</td>
<td>PASS</td>
</tr>
<tr>
<td>REQUEST</td>
<td>Attributes&lt;br&gt;Data types&lt;br&gt;Constraints&lt;br&gt;Normalization&lt;br&gt;Primary, Foreign and Candidate keys</td>
<td>PASS</td>
</tr>
<tr>
<td>FINAL_REQUEST</td>
<td>Attributes&lt;br&gt;Data types&lt;br&gt;Constraints&lt;br&gt;Normalization&lt;br&gt;Primary, Foreign and Candidate keys</td>
<td>PASS</td>
</tr>
<tr>
<td>HISTORICAL_DATA</td>
<td>Attributes&lt;br&gt;Data types&lt;br&gt;Constraints&lt;br&gt;Normalization&lt;br&gt;Primary, Foreign and Candidate keys</td>
<td>PASS</td>
</tr>
<tr>
<td>TESTING</td>
<td>Attributes&lt;br&gt;Data types&lt;br&gt;Constraints&lt;br&gt;Normalization&lt;br&gt;Primary, Foreign and Candidate keys</td>
<td>PASS</td>
</tr>
<tr>
<td>TRANSITION</td>
<td>Attributes&lt;br&gt;Data types&lt;br&gt;Constraints&lt;br&gt;Normalization&lt;br&gt;Primary, Foreign and Candidate keys</td>
<td>PASS</td>
</tr>
<tr>
<td>Oracle Database Table</td>
<td>Tests Performed</td>
<td>Results</td>
</tr>
<tr>
<td>-----------------------</td>
<td>-----------------</td>
<td>---------</td>
</tr>
<tr>
<td>RESISTANCE</td>
<td>Attributes</td>
<td>PASS</td>
</tr>
<tr>
<td></td>
<td>Data types</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Constraints</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Normalization</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Primary, Foreign and Candidate keys</td>
<td></td>
</tr>
<tr>
<td>RESIDUAL_CURE</td>
<td>Attributes</td>
<td>PASS</td>
</tr>
<tr>
<td></td>
<td>Data types</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Constraints</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Normalization</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Primary, Foreign and Candidate keys</td>
<td></td>
</tr>
</tbody>
</table>

Table 5. Java Server Pages Testing

<table>
<thead>
<tr>
<th>Java Server Pages</th>
<th>Test Performed</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Add Request</td>
<td>Test Java Beans.</td>
<td>PASS</td>
</tr>
<tr>
<td>(customer)</td>
<td>Test HTML code</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test scriptlets</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test jps files</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test Queries</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test Queries Results</td>
<td></td>
</tr>
<tr>
<td>2. Test Results</td>
<td>Test Java Beans.</td>
<td>PASS</td>
</tr>
<tr>
<td>(customer)</td>
<td>Test HTML code</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test scriptlets</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test jps files</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test Queries</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test Queries Results</td>
<td></td>
</tr>
<tr>
<td>3. Historical Data</td>
<td>Test Java Beans.</td>
<td>PASS</td>
</tr>
<tr>
<td>(customer)</td>
<td>Test HTML code</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test scriptlets</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test jps files</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test Queries</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test Queries Results</td>
<td></td>
</tr>
<tr>
<td>4. Update Customer</td>
<td>Test Java Beans.</td>
<td>PASS</td>
</tr>
<tr>
<td>Request</td>
<td>Test HTML code</td>
<td></td>
</tr>
<tr>
<td>(tech service rep)</td>
<td>Test scriptlets</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test jps files</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test Queries</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test Queries Results</td>
<td></td>
</tr>
<tr>
<td>5. Update Test Results</td>
<td>Test Java Beans.</td>
<td>PASS</td>
</tr>
<tr>
<td>(tech service rep)</td>
<td>Test HTML code</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test scriptlets</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test jps files</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test Queries</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test Queries Results</td>
<td></td>
</tr>
</tbody>
</table>

87
### Java Server Pages

<table>
<thead>
<tr>
<th>Test Performed</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>6. Historical Data</strong></td>
<td></td>
</tr>
<tr>
<td>(tech service rep, lab technician, and manager)</td>
<td></td>
</tr>
<tr>
<td>Test Java Beans.</td>
<td>PASS</td>
</tr>
<tr>
<td>Test HTML code</td>
<td></td>
</tr>
<tr>
<td>Test scriptlets</td>
<td></td>
</tr>
<tr>
<td>Test jps files</td>
<td></td>
</tr>
<tr>
<td>Test Queries</td>
<td></td>
</tr>
<tr>
<td>Test Queries Results</td>
<td></td>
</tr>
<tr>
<td><strong>7. Read Final Customer Request</strong></td>
<td></td>
</tr>
<tr>
<td>(lab technician, manager)</td>
<td></td>
</tr>
<tr>
<td>Test Java Beans.</td>
<td>PASS</td>
</tr>
<tr>
<td>Test HTML code</td>
<td></td>
</tr>
<tr>
<td>Test scriptlets</td>
<td></td>
</tr>
<tr>
<td>Test jps files</td>
<td></td>
</tr>
<tr>
<td>Test Queries</td>
<td></td>
</tr>
<tr>
<td>Test Queries Results</td>
<td></td>
</tr>
<tr>
<td><strong>8. Report Test Results</strong></td>
<td></td>
</tr>
<tr>
<td>(lab technician)</td>
<td></td>
</tr>
<tr>
<td>Test Java Beans.</td>
<td>PASS</td>
</tr>
<tr>
<td>Test HTML code</td>
<td></td>
</tr>
<tr>
<td>Test scriptlets</td>
<td></td>
</tr>
<tr>
<td>Test jps files</td>
<td></td>
</tr>
<tr>
<td>Test Queries</td>
<td></td>
</tr>
<tr>
<td>Test Queries Results</td>
<td></td>
</tr>
<tr>
<td><strong>9. Update Test Results</strong></td>
<td></td>
</tr>
<tr>
<td>(manager)</td>
<td></td>
</tr>
<tr>
<td>Test Java Beans.</td>
<td>PASS</td>
</tr>
<tr>
<td>Test HTML code</td>
<td></td>
</tr>
<tr>
<td>Test scriptlets</td>
<td></td>
</tr>
<tr>
<td>Test jps files</td>
<td></td>
</tr>
<tr>
<td>Test Queries</td>
<td></td>
</tr>
<tr>
<td>Test Queries Results</td>
<td></td>
</tr>
</tbody>
</table>

### Web-site Paths Testing

The following table shows testing performed on all possible paths in the web-site for the technical service support system:
### Web-site Paths Testing

#### Table 6. Web-Site Paths Testing

<table>
<thead>
<tr>
<th>Menu</th>
<th>Submenu</th>
<th>Tests</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Main Page</td>
<td>Customer</td>
<td>Check for: User authentication information. If the user enters an invalid user id or password, a message indicating so will be displayed.</td>
<td>PASS</td>
</tr>
<tr>
<td>Laborotary</td>
<td>Laboratory Technician</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Technical Service Representative.</td>
<td>Check that the correct sub menu is associated with the user type i.e. the manager menu must be displayed when the user is a manager submenu.</td>
<td></td>
</tr>
<tr>
<td>Manager</td>
<td></td>
<td>The following checks apply for all paths:</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check for normal termination: The user uses the submit, reset or home buttons. This check applies for all web-site paths.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check for abnormal termination: The user uses the back and forward browser features to navigate through the system.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Menu</td>
<td>Submenu</td>
<td>Tests</td>
<td>Results</td>
</tr>
<tr>
<td>------------</td>
<td>-----------------</td>
<td>----------------------------------------------------------------------</td>
<td>---------</td>
</tr>
<tr>
<td>Customer</td>
<td>Add a Request</td>
<td>The user submits the forms either with all or some empty entries. The system displays a red arrow and a red message indicating the missing entries. The user enters an incorrect date format.</td>
<td>PASS</td>
</tr>
<tr>
<td></td>
<td>Request Test</td>
<td>The user submits the request with an empty entry for request id. The user submits the request with an invalid request id.</td>
<td>PASS</td>
</tr>
<tr>
<td></td>
<td>Historical</td>
<td>The user submits the request without selecting any given option. The user submits the request without selecting some given options. The user submits the request with an invalid date format.</td>
<td>PASS</td>
</tr>
<tr>
<td>Exit</td>
<td></td>
<td>The user exits successfully.</td>
<td>PASS</td>
</tr>
<tr>
<td>Menu</td>
<td>Submenu</td>
<td>Tests</td>
<td>Results</td>
</tr>
<tr>
<td>-------------------------------</td>
<td>-------------------------------------------------</td>
<td>----------------------------------------------------------------------</td>
<td>---------</td>
</tr>
<tr>
<td>Laboratory Technician</td>
<td>Read Customer Request</td>
<td>Verify that the system assigns the testing request with the highest priority (using date as a parameter) in the waiting list. If there are no testing requests to be assigned, a message is displayed indicating so.</td>
<td>PASS</td>
</tr>
<tr>
<td></td>
<td>Report Test Results (and release for tech service representatives review)</td>
<td>Verify that the system lists all the testing requests assigned to the laboratory technician. Check for errors when: The user enters a wrong request id The user submits the test report form with all entries empty The user enters an invalid data type in all or some entries where number data types are required for i.e. Enter a string when a number data type is required for tg. (Oracle sends error message)</td>
<td>PASS</td>
</tr>
<tr>
<td></td>
<td>Historical Data</td>
<td>Same checks as for customer historical submenu Check for errors when the user enter a number when a string data type is required for customer name entry.</td>
<td>PASS</td>
</tr>
<tr>
<td></td>
<td>Exit</td>
<td>The user successfully exits the system, using the exit button.</td>
<td>PASS</td>
</tr>
<tr>
<td>Menu</td>
<td>Submenu</td>
<td>Tests</td>
<td>Results</td>
</tr>
<tr>
<td>-------------------------------</td>
<td>---------------------------------------</td>
<td>----------------------------------------------------------------------</td>
<td>---------</td>
</tr>
<tr>
<td>Technical Service Representative</td>
<td>Update and Release Customer Request</td>
<td>Verify that the system displays all testing requests that have been submitted by the customers. Check for errors when: The user enters an invalid request id The user does not enter a request id The user does not select any test to be performed The user does not enter any observations.</td>
<td>PASS</td>
</tr>
<tr>
<td></td>
<td>Update Test Results and Release for manager review</td>
<td>Verify that the system displays all testing request that have been already tested and reported by the laboratory technicians Verify that the system displays the correct information for the request id selected. Check for error when: The user selects an invalid request id or does not enter a request id.</td>
<td>PASS</td>
</tr>
<tr>
<td>Historical Data</td>
<td></td>
<td>Same checks as for laboratory technician historical data</td>
<td>PASS</td>
</tr>
<tr>
<td>Exit</td>
<td></td>
<td>Verify that the user exits successfully, using the exit button.</td>
<td>PASS</td>
</tr>
<tr>
<td>Menu</td>
<td>Submenu</td>
<td>Tests</td>
<td>Results</td>
</tr>
<tr>
<td>------------------</td>
<td>--------------------------</td>
<td>-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------</td>
<td>---------</td>
</tr>
<tr>
<td>Manager</td>
<td>Read Customer Request</td>
<td>Verify that the system displays all testing requests that are in process to be completed, showing their status</td>
<td>PASS</td>
</tr>
</tbody>
</table>
|                  | Update and Release Test  | Verify that the system displays all testing requests which testing have been completed and which have been updated by technical service representatives  
|                  | Results                  | Check for errors when:  
The user enters an invalid request id  
Verify that when the testing request has been updated, it is release for the customer.  
Verify that an e-mail is sent to the customer when the user selects the send e-mail button. | PASS    |
|                  | Historical Data          | Same checks as for: Historical Data of Laboratory Technician Menu                                                                                                                             | PASS    |
|                  | Exit                     | The user exits the system successfully using the exit button.                                                                                                                              | PASS    |
CHAPTER SEVEN
FUTURE WORK AND CONCLUSION

Future Work

- The suggested next phase of this project is the implementation of the other two areas of the web-based database management system: research & development and manufacturing testing. The design part for these two areas (including Object Models) has been done in this project.
- Preparing context-sensitive online help for the application related to this type of industry.
- Graphical interfaces (Java applets) to display historical data in a graph.
- Real Time application to retrieve test results from test instruments and store results in the database.
- Use design methodology and technologies for implementation for different type of applications (e.g. e-commerce).

Conclusion

The web-based database management system was developed with the main goal of providing a system to improve the storage & retrieval of data and the decision
making in research and development laboratories. Information has to be efficiently (1) stored for fast retrieval, and (2) updated to support all type of activities of a research and development laboratory: manufacturing, technical service support and development of new products.

A web-based interactive system was created to help these type of laboratories to reduce administrative time and costs by avoiding duplicate work. The system will help to streamline management process and increase work efficiency due to a faster response to customer complaints and manufacturing issues.

Modern modeling techniques and technologies were used to design and implement the system. EER diagrams and Object Oriented Models were created to have a better understanding of the system. Finally using object-oriented modeling techniques were used to implement in Oracle8i the final object-relational database.

The web-based database management system was implemented with a two-tiered approach to database access. There is a front-end portion of the application that requests data -- the user using the browser to request data. The data is stored on and retrieved from a server. JDBC and SQLJ were used as database access schemas,
concluding that SQLJ and JDBC are complementary approaches. The web-based database management system was developed using static SQL statements, so that SQLJ and JDBC were used interchangeably. SQLJ is designed to interoperate with JDBC; for example a single database connection can be easily shared across the two programming models.

The SQLJ Query and JDBC Query JSPs have a drawback that Java logic is interspersed with the HTML code. While this approach may be adequate for simple database operations, it may not be suitable for complex database operations like in this project, it makes sense to cleanly separate the logic for generation of dynamic content from its presentation, using session scoped Java Beans.

Future Work for this project includes: (1) The implementation of the other two areas (manufacturing and research and development of new products). (2) Provide context-sensitive online help. (3) Design and Implement java applets that display historical data in a graph and (4) Real Time Applications to retrieve test results from test instruments since all testing is computer based.
Access Control - Any form of security device or entry system which is designed to restrict hackers or unauthorized users from entering certain sections of a computer system. Control methods may include the use of passwords.

Applet - On the internet, a small, job-specific software program (application) that is designed to execute a single function. The applet would reside at the internet server, and it would be sent to the user upon request or requirement. Once sent to the user, it is executed and then discarded so that it does not clutter the user's computer (or workstation).

DBMS - Database Management System.

Developer - A person who develops products in the polymers industry, working through projects to research and test new chemical components.

Engineer - A person who deals with the design and improvement, and installation of integrated systems (as of people, materials, and energy) in industry. In this specific project a person who deals with manufacturing issues.
Java Database Connectivity (JDBC) - The programming interface that defines how Java programs can use the structured query language to query a database.

Laminate - A product made by bonding together two or more layers of material. In this case it could be prepregs or laminates.

Manufacturing Product - Any item produced as if by manufacturing, for instance, laminates, prepregs etc.

MSDS (Manufacturing Safety Datasheet) - Required safety datasheet for raw materials and final products that include safety information for proper handling of the product.

Oracle - A database management system developed by Oracle Systems Corporation to enable users to access data from large corporate databases. The word oracle comes from the Latin word orare, meaning speak.

Project - A definitely formulated piece of research. Each project generates samples to be tested and the tests results are the parameters that indicate where to go in each project.

Patent - of, relating to, or concerned with the granting of patents specially for inventions. protected by a trademark or a trade name so as to establish
proprietary rights analogous to those conveyed by letters patent or a patent.

**Prepreg** - Prepreg is a shorthand expression for "pre-impregnated." It is fiberglass or other fabric which we have saturated (impregnated) with a polyimide, epoxy or other resin system, which has been partially "cured" (or reacted) during the coating operation. Prepreg is also called "B-Stage".

**Raw Material** - Crude or processed material that can be converted by manufacture, processing, or combination into a new and useful product.

**Technician** - A specialist in the technical details of testing chemical properties of polymers.

**Tech Service Laminate** - Laminate that is in customer possession and is returned either because of routine testing or because of a customer complaint.

**Tech Service Prepreg** - Prepreg that is in customer possession and is returned either because of routine testing or because of a customer's complaint.

**Tech Service Sample** - Sample submitted by tech service representatives to be tested in the laboratory. It can be laminate, prepreg or multiplayer board.
User - A person that utilizes the web based database management system for the purpose of data processing and information exchange.

Vendor - One that vends crude or processed materials.

Web Browser - A Software program that enables a user to access files from any computer that is connected to the internet.

Web Page - On the internet, a unit of data that represents information in the form of text and/or graphics. In this context, size is not defined, in so far as a page could be single word or a volume of books residing at an internet domain.
APPENDIX A

TABLES DEFINITION AND CREATION
CREATE TABLE userdbms(
    user_id    VARCHAR2(25) NOT NULL,
    name       VARCHAR2(50) NOT NULL,
    department VARCHAR2(25) NOT NULL,
    access_level NUMBER(2) NOT NULL,
    user_type   VARCHAR2(10) NOT NULL,
    password   VARCHAR2(7) NOT NULL,
    CONSTRAINT user_user_id_pk PRIMARY KEY(user_id),
    CONSTRAINT user_access_level_ck CHECK
        (access_level IN (01,02,03,04)),
    CONSTRAINT user_user_type_ck CHECK
        (user_type IN ('CUSTOMER', 'TECHNICIAN',
                        'TECHSRVREP', 'MANAGER')));

CREATE TABLE customer(
    user_id    VARCHAR2(25) NOT NULL,
    email      VARCHAR2(50) NOT NULL,
    address    VARCHAR2(100) NOT NULL,
    phone_no   VARCHAR2(30) NOT NULL,
    fax_no     VARCHAR2(30) NOT NULL,
    techsrvrep_id VARCHAR2(25) NOT NULL,
    CONSTRAINT customer_user_id_pk PRIMARY KEY(user_id),
    CONSTRAINT customer_user_id_fk FOREIGN KEY(user_id)
        REFERENCES userdbms(user_id),
    CONSTRAINT customer_techsrvrep_id_fk FOREIGN KEY(techsrvrep_id)
        REFERENCES techsrvrep(user_id));

CREATE TABLE technician(
    user_id    VARCHAR2(25) NOT NULL,
    CONSTRAINT technician_user_id_pk PRIMARY KEY(user_id),
    CONSTRAINT technician_user_id_fk FOREIGN KEY (user_id)
        REFERENCES userdbms (user_id));
CREATE TABLE techsrvrep(
    user_id VARCHAR2(25) NOT NULL,
    email VARCHAR2(50) NOT NULL,
    address VARCHAR2(100) NOT NULL,
    phone_no VARCHAR2(30) NOT NULL,
    fax_no VARCHAR2(30) NOT NULL,
    CONSTRAINT techsrvrep_user_id_pk PRIMARY KEY(user_id),
    CONSTRAINT techsrvrep_user_id_fk FOREIGN KEY(user_id)
        REFERENCES userdbms(user_id));

CREATE TABLE manager(
    user_id VARCHAR2(25) NOT NULL,
    email VARCHAR2(50) NOT NULL,
    address VARCHAR2(100) NOT NULL,
    phone_no VARCHAR2(30) NOT NULL,
    fax_no VARCHAR2(30) NOT NULL,
    CONSTRAINT manager_user_id_pk PRIMARY KEY(user_id),
    CONSTRAINT manager_user_id_fk FOREIGN KEY(user_id)
        REFERENCES userdbms(user_id));
CREATE TABLE request(
    request_id NUMBER(6) NOT NULL,
    sample_id VARCHAR2(15) NOT NULL,
    construction VARCHAR2(100) NOT NULL,
    workorder_numbers_affected VARCHAR2(100) NOT NULL,
    other_layered_materials VARCHAR2(100) NOT NULL,
    mfg_date DATE NOT NULL,
    technician_id VARCHAR2(25),
    nature_of_the_problem VARCHAR2(400) NOT NULL,
    lab_support_requested VARCHAR2(100) NOT NULL,
    customer_process_condition VARCHAR2(300) NOT NULL,
    material_type VARCHAR2(16) NOT NULL,
    customer_id VARCHAR2(25) NOT NULL,
    techsrvrep_id VARCHAR2(25) NOT NULL,
    testing_status VARCHAR2(30) NOT NULL,
    date_requested DATE NOT NULL,
    CONSTRAINT request_request_id_pk PRIMARY KEY(request_id),
    CONSTRAINT request_customer_id_fk FOREIGN KEY(customer_id)
        REFERENCES customer(userjd),
    CONSTRAINT request_techsrvrep_id_fk FOREIGN KEY(techsrvrep_id)
        REFERENCES techsrvrep(userjd),
    CONSTRAINT request_lab_technician_id_fk FOREIGN KEY(technician_id)
        REFERENCES technician(userjd),
    CONSTRAINT request_material_type_ck CHECK
        (material_type IN('MULTILAYER-BOARD','LAMINATE')));

CREATE TABLE final_request(
    request_id NUMBER(6) NOT NULL,
    propertytesting_to_perform VARCHAR(100) NOT NULL,
    observations VARCHAR2(400) NOT NULL,
    techsrvrep_id VARCHAR2(25) NOT NULL,
    CONSTRAINT final_request_request_id_pk PRIMARY KEY(request_id),
    CONSTRAINT final_request_request_id_fk FOREIGN KEY(request_id)
        REFERENCES request(request_id),
    CONSTRAINT final_request_techsrvrep_id_fk FOREIGN KEY(techsrvrep_id)
        REFERENCES techsrvrep(userjd));
CREATE TABLE historical(
    historical_id NUMBER(6) NOT NULL,
    diagnosis VARCHAR2(400),
    technical_advice VARCHAR2(400),
    final_technical_advice VARCHAR2(400),
    manager_id VARCHAR2(25) NOT NULL,
    CONSTRAINT historical_historical_id_pk PRIMARY KEY(historical_id),
    CONSTRAINT historical_historical_id_fk FOREIGN KEY(historical_id)
        REFERENCES final_request(request_id),
    CONSTRAINT historical_manager_id_fk FOREIGN KEY(manager_id)
        REFERENCES manager(user_id));

CREATE TABLE testing(
    testing_id NUMBER(8) NOT NULL,
    historical_id NUMBER(6) NOT NULL,
    testingdate DATE,
    test_type VARCHAR2(10) NOT NULL,
    technician_id VARCHAR2(25) NOT NULL,
    CONSTRAINT testing_id_pk PRIMARY KEY(testing_id),
    CONSTRAINT testing_test_type_ck CHECK (test_type IN('TRANSITION','RESISTANCE','RESIDUAL')),
    CONSTRAINT testing_historical_id_fk FOREIGN KEY(historical_id)
        REFERENCES historical(historical_id),
    CONSTRAINT testing_technician_id_fk FOREIGN KEY(technician_id)
        REFERENCES technician
);

CREATE TABLE transition(
    testing_id NUMBER(8) NOT NULL,
    tg NUMBER(6,2),
    cte_x NUMBER(6,3),
    cte_y NUMBER(6,3),
    cte_z NUMBER(6,3),
    expansion NUMBER(5,2),
    CONSTRAINT transition_test_id_pk PRIMARY KEY(testing_id),
    CONSTRAINT transition_test_id_fk FOREIGN KEY(testing_id)
        REFERENCES testing(testing_id));
CREATE TABLE resistance(
    testing_id NUMBER(8) NOT NULL,
    t300 VARCHAR2(4),
    t288 VARCHAR2(4),
    t260 VARCHAR2(4),
    t300_min NUMBER(2),
    t288_min NUMBER(2),
    t260_min NUMBER(2),
    CONSTRAINT resistance_test_id_pk PRIMARY KEY(testing_id),
    CONSTRAINT resistance_test_id_fk FOREIGN KEY(testing_id)
    REFERENCES testing(testing_id));

CREATE TABLE residual_cure(
    testing_id NUMBER(8) NOT NULL,
    enthalpy NUMBER(6,2),
    CONSTRAINT residual_test_id_pk PRIMARY KEY(testing_id),
    CONSTRAINT residual_test_id_fk FOREIGN KEY(testing_id)
    REFERENCES testing(testing_id));
APPENDIX B

HOME PAGE AND CUSTOMER KEY PATH
Welcome Technical Service Database Management System

Log in

Enter your User Identification and Password

User Identification: [Input]

Password: [Input]

Submit  Next
Welcome Eurolam!

Customer Main Menu

Add a Request
The customer can request a test on samples.

Test Results
The customer can request test results in samples submitted previously.

Historical Data
The customer can request historical data of all testing performed for them.

Exit
Go back to main menu.
Adding a request!

Customer Name: Eurosim

(Same as userid e.g. Arion, Hikuchi. First character must be capital)

Sample Identification: POLY001AAA2

(Label that includes characters and numbers which identifies the sample to be tested e.g. POLY001AAA2 POLY for polyimide and EPOX for epoxy 0010. Thickness (inches) AAA2: Arbitrary string of 4 characters, given by the customer)

Select Material Type:
- Multilayer board
- Laminate

Material Construction: 10 ply of epoxy 7628 prepreg

(Amount and type of laminates and prepregs which were used to manufacture the product e.g. 1 ply of polyimide 1080 prepreg and 1 ply of epoxy 7628 prepreg)

Work Order Numbers Affected: 7623 epoxy-prepreg 234533

(Work order numbers of each of the elements/areas/laminates of the product e.g. 1080 polyimide- prepreg: 234354)
ADD A REQUEST

(Must follow this format e.g 26-MAY-2001; 03-JUN-1999; 10-DEC-2001, etc)

Describe the nature of the problem:

(Brief summary describing the nature of the manufacturing problem)

Customer Process Conditions:

(Manufacturing conditions. It includes temperature, time and pressure e.g. 90 minutes @ 360°C at 15 psi kids pressure)

Lab Support Requested:

(Type of testing which according to the customer will solve the problem)
Adding a request!

Your request has been submitted successfully!

Request Id: 54
Customer Name: Unknown
TEST RESULTS

Test Results

Request id: [ ]
(Enter a valid request id e.g. 123, 456, etc.)

Submit  Reset
TEST RESULTS

Sample Information

<table>
<thead>
<tr>
<th>Request Id</th>
<th>54</th>
</tr>
</thead>
<tbody>
<tr>
<td>Customer Name</td>
<td>Camel</td>
</tr>
<tr>
<td>Sample Id</td>
<td>POLYU10AAA2</td>
</tr>
<tr>
<td>Sample</td>
<td>LAMINATE</td>
</tr>
<tr>
<td>Nature of the Problem</td>
<td>Delamination</td>
</tr>
<tr>
<td>Testing</td>
<td>Tg, cte, cte (2), expansion</td>
</tr>
<tr>
<td>Customer Process Condition</td>
<td>6 hr @ 425°F @ 250 psi psi</td>
</tr>
</tbody>
</table>

Transition Test Results

| Tg  | 200 |
| Cte X | 1.40 |
| Cte Y | 1.30 |
| Cte Z | 1.30 |
| Expansion | 20.23 |

Technical Advice

| Diagnosis | Humidity |
| Technical Advice | Bake sample for 4 hr at 210°F |

114
**Customer Historical Data**

**Enter a search condition:**
- **Select Date:** [ ]
  (Format: DD-MM-YYYY e.g. 01-JAN-2000, 23-SEP-2001, etc. The query will retrieve data from this date up to current date)
- **Select material type:** [ ] LAMINATE [ ] MULTILAYER-BOARD
- **Select type of test:** [ ] TRANSITION [ ] RESIDUAL
  - RESISTANCE Test type:[ ] 300
  (If Resistance is selected, enter the type of test: 1300 or 1288 or 1260)
- **Statistical Summary:** [ ] YES [ ] NO

[Submit] [Reset]
CUSTOMER HISTORICAL DATA

TEST RESULTS FOR: Eurolam

TEST TYPE: TRANSITION

DATE: 01-JAN-2001

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Material Type</th>
<th>Sample Id</th>
<th>Nature of the Problem</th>
<th>Tg (Celsius)</th>
<th>CTE X axis</th>
<th>CTE Y axis</th>
<th>CTE Z axis</th>
<th>Expansion</th>
<th>Diagnosis</th>
<th>Final Technical Advice</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>LAMINATE POLY0010AAA2</td>
<td>Delamination</td>
<td>200</td>
<td>1.30</td>
<td>1.40</td>
<td>1.50</td>
<td>3.40</td>
<td>12.34</td>
<td>Humidity</td>
<td>Bake sample for 3 hr @ 360°F @ 250 psi</td>
</tr>
<tr>
<td>2</td>
<td>LAMINATE POLY0010AAA2</td>
<td>Delamination</td>
<td>200</td>
<td>1.20</td>
<td>1.30</td>
<td>1.40</td>
<td>23.45</td>
<td>Humidity</td>
<td>Bake sample for 5 hr @ 360°F @ 250 psi (Kiss pressure)</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>LAMINATE POLY0010AAA2</td>
<td>Delamination</td>
<td>200</td>
<td>1.20</td>
<td>1.40</td>
<td>2.30</td>
<td>23.34</td>
<td>Humidity</td>
<td>Bake for 3 hr @ 360°F</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>LAMINATE EPOX0010AAA2</td>
<td>Decoloration</td>
<td>128</td>
<td>2.30</td>
<td>4.50</td>
<td>6.60</td>
<td>3.40</td>
<td>Undercure</td>
<td>Bake sample for 2 hr @ 360°F</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>LAMINATE POLY0010AAA2</td>
<td>Delamination</td>
<td>200</td>
<td>1.30</td>
<td>1.40</td>
<td>1.50</td>
<td>12.23</td>
<td>Undercure</td>
<td>Bake sample for 5 hr @ 360°F</td>
<td></td>
</tr>
</tbody>
</table>

116
### Historical Data

#### Table:

<table>
<thead>
<tr>
<th>Test</th>
<th>Exposed Material</th>
<th>Method</th>
<th>Humidity</th>
<th>Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>53</td>
<td>LAMINATE POLY0010AAA2</td>
<td>Delamination</td>
<td>200</td>
<td>Bake sample for 5 hr @ 460°F</td>
</tr>
<tr>
<td>52</td>
<td>LAMINATE POLY0010AAA2</td>
<td>Delamination</td>
<td>200</td>
<td>Bake sample for 1 hr @ 460°F</td>
</tr>
<tr>
<td>57</td>
<td>LAMINATE POLY0010AAA2</td>
<td>Delamination</td>
<td>200</td>
<td>Bake sample for 1 hr @ 460°F</td>
</tr>
<tr>
<td>33</td>
<td>LAMINATE POLY0010AAA2</td>
<td>Delamination</td>
<td>200</td>
<td>Bake sample for 1 hr @ 460°F</td>
</tr>
<tr>
<td>36</td>
<td>LAMINATE POLY0010AAA2</td>
<td>Delamination</td>
<td>200</td>
<td>Bake sample for 1 hr @ 460°F</td>
</tr>
<tr>
<td>54</td>
<td>LAMINATE POLY0010AAA2</td>
<td>Delamination</td>
<td>200</td>
<td>Bake sample for 1 hr @ 460°F</td>
</tr>
</tbody>
</table>

#### Average Tg and CTE:

<table>
<thead>
<tr>
<th>Axis</th>
<th>Average Tg</th>
<th>Standard Deviation</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td>1.22</td>
<td>0.03</td>
</tr>
<tr>
<td>Y</td>
<td>1.11</td>
<td>0.07</td>
</tr>
<tr>
<td>Z</td>
<td>1.16</td>
<td>0.05</td>
</tr>
</tbody>
</table>

#### Expansion:

<table>
<thead>
<tr>
<th>Axis</th>
<th>Average Expansion</th>
<th>Standard Deviation</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td>0.20</td>
<td>0.04</td>
</tr>
<tr>
<td>Y</td>
<td>0.30</td>
<td>0.06</td>
</tr>
<tr>
<td>Z</td>
<td>0.23</td>
<td>0.05</td>
</tr>
</tbody>
</table>

---

117
APPENDIX C

TECHNICAL SERVICE

REPRESENTATIVE KEY PATH
Technical Service Representative's Main Menu

Read Customer Request
The Technical Service Representative reads customers' request to release a final request on which the laboratory technician will perform testing.

Update Test Results
The Technical Service Representative updates test results by giving a technical advice and releasing the record for the manager to review.

Historical Data
The Technical Service Representative can retrieve historical data of any customer for different types of tests.

Exit
Go back to main menu.
### UPDATE CUSTOMER REQUEST

#### Read Customer Request

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Customer Name</th>
<th>Date Requested</th>
<th>Sample Id</th>
<th>Material Type</th>
<th>Description of The Problem</th>
</tr>
</thead>
<tbody>
<tr>
<td>34</td>
<td>Euroflex</td>
<td>2001-01-23</td>
<td>POLY00100002</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
<tr>
<td>35</td>
<td>Euroflex</td>
<td>2001-01-23</td>
<td>POLY00100002</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
<tr>
<td>54</td>
<td>Euroflex</td>
<td>2001-05-26</td>
<td>POLY00100002</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
</tbody>
</table>

#### Enter the information for the request you want to update

Request Id: [Enter the request id e.g. 1, 23, 123, 987, etc]

Submit  | Reset
**UPDATE CUSTOMER REQUEST**

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Customer Name</th>
<th>Technical Service Rep</th>
<th>Sample Id</th>
<th>Sample</th>
<th>Nature of the Problem</th>
<th>Testing suggested by Customer</th>
<th>Process Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>54</td>
<td>Ericsson</td>
<td>HeatherTechservice</td>
<td>POLY610AA3 LAMINATE</td>
<td>Delamination</td>
<td></td>
<td>3 hr @ 430°F @ 250 psi</td>
<td></td>
</tr>
</tbody>
</table>

**Proper Testing to Perform:**

- **Tg:** YES NO
- **T-300:** YES NO
- **T-288:** YES NO
- **T-260:** YES NO
- **Enthalpy:** YES NO

**Observations:**

(Enter observations or special instructions for the lab technician e.g.: Bake the sample for 3 hr @360°F before testing)
## UPDATE CUSTOMER REQUEST

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Customer Name</th>
<th>Technical Service Rep</th>
<th>Sample Id</th>
<th>Sample Nature</th>
<th>Nature of the Problem</th>
<th>Customer Process Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>54</td>
<td>Fils</td>
<td>Heather Teshaw</td>
<td>POLY0010AAA2 LAMINATE</td>
<td>Failure to bond</td>
<td>Deamined</td>
<td>3 hr @ 430°F @ 250 psig</td>
</tr>
</tbody>
</table>

**Proper Testing to Perform:**

- **Tg:** [ ] YES [ ] NO
- **T-300:** [ ] YES [ ] NO
- **T-288:** [ ] YES [ ] NO
- **T-260:** [ ] YES [ ] NO
- **Enthalpy:** [ ] YES [ ] NO

**Observations:**

- Bake sample for 3 hr @ 360°F before testing

*Enter observations or special instructions for the lab technician e.g: Bake the sample for 3 hr @360°F before testing*
Update Test Results

Request Id | Customer Name | Date Requested | Sample Id | Material Type | Description of The Problem
---|---|---|---|---|---
54 | Eurolan | 2001-05-26 00:00:00 | P0L0Y01100AA2 | LAMINATE | Delamination

Enter a search condition:

Request id: 
(Enter the request id e.g: 2.23, 24.123, etc.)
### Sample Information

<table>
<thead>
<tr>
<th>Request Id</th>
<th>54</th>
</tr>
</thead>
<tbody>
<tr>
<td>Customer Name</td>
<td>Evokani</td>
</tr>
<tr>
<td>Sample Id</td>
<td>POLY0010AAA2</td>
</tr>
<tr>
<td>Sample</td>
<td>LAMINATE</td>
</tr>
<tr>
<td>Nature of the Problem</td>
<td>Determination</td>
</tr>
<tr>
<td>Testing</td>
<td>Tg, Cty, Cte Y, Cte Z, explosion</td>
</tr>
<tr>
<td>Customer Process Condition</td>
<td>5 hr 450°C, 300 psi psi</td>
</tr>
</tbody>
</table>

### Transition Test Results

| Tg | 2.0% |
| Cty X | 1.40 |
| Cty Y | 1.20 |
| Cte Z | 1.30 |
| Expansion | 20.243 |

### Diagnosis:

(Enter the request id)
UPDATE TEST RESULTS

Request Id: 54
(Enter the request Id)

Diagnosis:

(Enter the diagnosis based on the test results and information pertaining to the sample)

Technical Advice:

(Enter your technical advice to solve the problem)
Customer Historical Data

Enter a search condition:

Customer Name: jEuroiam

(Enter the customer name e.g Speedy, Eurolam, etc; first letter must be capital)

Select Date: 1.JAN-2001

(Format: DD.MMM.YY e.g 01-JAN-00, 23.SEP-01, etc. The query will retrieve data from this date up to now)

Select material type: • LAMINATE • MULTILAYER-BOARD

Select type of test: • TRANSITION • RESISTANCE • RESIDUAL

Statistical Summary: • YES • NO

Submit: Reset
**CUSTOMER HISTORICAL DATA**

**TEST RESULTS FOR: Eurolam**

**TEST TYPE: TRANSITION**

**DATE: 01-JAN-2001**

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Material Type</th>
<th>Sample Id</th>
<th>Nature of the problem</th>
<th>Tg (Celsius)</th>
<th>Cte X axis</th>
<th>Cte Y axis</th>
<th>Cte X-Y axis</th>
<th>Expansion</th>
<th>Diagnosis</th>
<th>Final Technical Advice</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>LAMINATE POLY</td>
<td>Delamination 0</td>
<td>0 0 0 0</td>
<td>Humidity</td>
<td>Cool</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>LAMINATE POLY</td>
<td>Delamination 0</td>
<td>0 0 0 0</td>
<td>Humidity</td>
<td>Bare more</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>LAMINATE POLY</td>
<td>Delamination 0</td>
<td>0 0 0 0</td>
<td>Humidity</td>
<td>Good</td>
<td>Bake sample 2</td>
<td>3 hr 360F</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>LAMINATE POLY</td>
<td>Delamination 0</td>
<td>0 0 0 0</td>
<td>Humidity</td>
<td>Bake sample 2</td>
<td>3 hr 360F</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>LAMINATE POLY</td>
<td>Delamination 0</td>
<td>0 0 0 0</td>
<td>Humidity</td>
<td>Bake sample 2</td>
<td>3 hr 360F</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>14</td>
<td>LAMINATE POLY</td>
<td>Delamination 0</td>
<td>0 0 0 0</td>
<td>Humidity</td>
<td>Bake sample 2</td>
<td>3 hr 360F</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Date</td>
<td>LAMINATE</td>
<td>Poly01</td>
<td>Delamination</td>
<td>Humidity</td>
<td>Bake Sample for</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>-----------</td>
<td>----------</td>
<td>--------</td>
<td>--------------</td>
<td>----------</td>
<td>----------------</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>59</td>
<td>POLY0010AA02</td>
<td>200</td>
<td>1.20</td>
<td>3.00</td>
<td>4.20</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>32</td>
<td>POLY0010AA02</td>
<td>200</td>
<td>2.34</td>
<td>3.45</td>
<td>4.56</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>17</td>
<td>POLY0010AA02</td>
<td>200</td>
<td>1.23</td>
<td>3.43</td>
<td>3.32</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>33</td>
<td>POLY0010AA02</td>
<td>200</td>
<td>2.34</td>
<td>2.45</td>
<td>3.45</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>36</td>
<td>POLY0010AA02</td>
<td>200</td>
<td>2.30</td>
<td>2.34</td>
<td>3.25</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>54</td>
<td>POLY0010AA02</td>
<td>200</td>
<td>1.40</td>
<td>1.20</td>
<td>1.30</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Average Tg**

<table>
<thead>
<tr>
<th>Tg Standard Deviation</th>
<th>Average cte x axis Standard Deviation</th>
<th>Average cte y axis Standard Deviation</th>
<th>Average cte z axis Standard Deviation</th>
<th>Average Expansion Standard Deviation</th>
<th>Expansion Standard Deviation</th>
</tr>
</thead>
<tbody>
<tr>
<td>101.22</td>
<td>0.83</td>
<td>1.11</td>
<td>0.87</td>
<td>1.15</td>
<td>1.14</td>
</tr>
<tr>
<td>89.66</td>
<td>10.29</td>
<td>12.01</td>
<td>12.01</td>
<td>12.01</td>
<td>12.01</td>
</tr>
</tbody>
</table>
APPENDIX D

LABORATORY TECHNICIAN KEY PATH
Laboratory Technician Main Menu

Read Customer Request
Laboratory Technician reads customer request to perform testing. When you enter this section if any request is available, it will be automatically assigned for you to be tested.

Report Test Results
After testing has been performed, Laboratory Technicians can report test results.

Historical Data
Laboratory technicians can request historical data of customers for different types of tests.

Exit
Go back to main menu
**READ CUSTOMER REQUEST**

---

### Read Customer Request

This request has been assigned for you to be tested.

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Customer Name</th>
<th>Sample Id</th>
<th>Manufacturing Date</th>
<th>Material Type</th>
<th>Customer Process Conditions</th>
<th>Proper Testing to be performed</th>
<th>Observations</th>
</tr>
</thead>
<tbody>
<tr>
<td>360948</td>
<td>Eurolam</td>
<td>2H100Q10AAA2</td>
<td>2001-05-26 00:00:00</td>
<td>LAMINATE</td>
<td>3 hr @ 430°F @ 250 psi psi</td>
<td>Bake a sample for 3 hr. @350°F before testing.</td>
<td></td>
</tr>
</tbody>
</table>

Remember! Whenever a request is assigned for testing, print the request using the "print option" of your browser!
<table>
<thead>
<tr>
<th>Request Id</th>
<th>Customer Name</th>
<th>Date Requested</th>
<th>Sample Id</th>
<th>Material Type</th>
<th>Description of The Problem</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>Eurolam</td>
<td>2001-05-28</td>
<td>poly</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
<tr>
<td>14</td>
<td>Eurolam</td>
<td>2001-05-28</td>
<td>poly</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
<tr>
<td>17</td>
<td>Eurolam</td>
<td>2001-05-28</td>
<td>poly</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
<tr>
<td>18</td>
<td>Eurolam</td>
<td>2001-05-28</td>
<td>poly</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
<tr>
<td>19</td>
<td>Eurolam</td>
<td>2001-05-25</td>
<td>poly</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
<tr>
<td>21</td>
<td>Eurolam</td>
<td>2001-05-25</td>
<td>Poly</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
<tr>
<td>23</td>
<td>Eurolam</td>
<td>2001-05-26</td>
<td>Poly</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
<tr>
<td>54</td>
<td>Eurolam</td>
<td>2001-05-26</td>
<td>POLY001DAA12</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
</tbody>
</table>

Enter request id to report test results:

Request id:
## ENTER TEST RESULTS

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Customer Name</th>
<th>Technical Service Rep</th>
<th>Sample Id</th>
<th>Nature of the Problem</th>
<th>Required Testing</th>
<th>Customer Process Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>54</td>
<td>Eurodam</td>
<td>Heather tech service</td>
<td>POLY001AAA2</td>
<td>Delamination</td>
<td>Tg, cte_x, cte_y, cte_z expansion</td>
<td>Tr @ 430°F @ 250 psui</td>
</tr>
</tbody>
</table>

**Request Id:** E4

**Tg [Celsius]:**
(Enter the number in the following format e.g: 200.23, 129.00, 134.34, 290.23, etc)

**cte_x [um/mC]:**
(Enter the number in the following format: 3.12, 12.23, 7.08, 3.45, etc)

**cte_y [um/mC]:**
(Enter the number in the following format: 3.15, 2.34, 12.23, 9.23, etc)

**cte_z [um/mC]:**
(Enter the number in the following format:
REPORT TEST RESULTS

Request Id: 

Tg [Celsius]:
(Enter the number in the following format e.g: 200.23, 128.00, 134.34, 290.23, etc)

c_t_x [um/mG]:
(Enter the number in the following format: 3.12, 12.23, 7.08, 3.45, etc)

c_t_y [um/mG]:
(Enter the number in the following format: 3.16, 2.34, 12.23, 9.23, etc)

c_t_z [um/mG]:
(Enter the number in the following format: 2.32, 23.45, 12.05, etc)

Expansion [%]:
(Enter the percentage with the following format: 12.23, 2.23, 34.43, etc)
APPENDIX E

MANAGER KEY PATH
Manager Main Menu

Read Customer Request
The manager reads final customer request
Take a look

Update Test Results
The manager updates test results by giving a final technical advice
Take a look

Historical Data
The manager can retrieve historical data of any customer for different types of tests
Take a look

Exit
Go back to main menu
Take a look
**Update Test Results**

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Customer Name</th>
<th>Date Requested</th>
<th>Sample Id</th>
<th>Material Type</th>
<th>Description of the Problem</th>
</tr>
</thead>
<tbody>
<tr>
<td>54</td>
<td>Eurofins</td>
<td>2001-05-26 00:00:00.0</td>
<td>POLY(00103AA2)</td>
<td>LAMINATE</td>
<td>Delamination</td>
</tr>
</tbody>
</table>

Enter a search condition:

**Request id:**

(Enter a valid request id e.g. 12, 234, 12, etc)
Sample Information

<table>
<thead>
<tr>
<th>Request Id</th>
<th>54</th>
</tr>
</thead>
<tbody>
<tr>
<td>Customer Name</td>
<td>E. Johnson</td>
</tr>
<tr>
<td>Sample Id</td>
<td>POLY0011FAA2</td>
</tr>
<tr>
<td>Sample</td>
<td>LAMINATE</td>
</tr>
<tr>
<td>Nature of the Problem</td>
<td>Determination</td>
</tr>
<tr>
<td>Testing</td>
<td>Tg, cte x, cte y, cte z, expansion</td>
</tr>
<tr>
<td>Customer Process Condition</td>
<td>3 hr @ 430°F @ 250 psi psi</td>
</tr>
</tbody>
</table>

Transition Test Results

<table>
<thead>
<tr>
<th>Tg</th>
<th>200</th>
</tr>
</thead>
<tbody>
<tr>
<td>cte X</td>
<td>1.40</td>
</tr>
<tr>
<td>cte Y</td>
<td>1.20</td>
</tr>
<tr>
<td>cte Z</td>
<td>1.30</td>
</tr>
<tr>
<td>Expansion</td>
<td>0.023</td>
</tr>
</tbody>
</table>

Technical Service Representative Advice

- **Diagnosis**: Humidity
- **Technical Advice**: Bake sample for 3 hr @ 480°F
UPDATE TEST RESULTS

Technical Service Representative Advice

<table>
<thead>
<tr>
<th>Diagnosis</th>
<th>Technical Advice</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Bake sample for 4 hr @ 40°F</td>
</tr>
</tbody>
</table>

Request Id: [4]  
(Enter a valid request id. A number selected from the list above)

Final Technical Advice:  
(Enter a final technical advice considering test results and technical service representative advice)

SUBMIT  |  RESET
UPDATE TEST RESULTS

(Enter a final technical advice considering test results and technical service representative advice.)

Request has been updated and released for customer.

Sending Email to Notify Customer

From: joracle@bengp.ias.csusb.edu
To: bensolorzano@yahoo.com
Subject: Testing for request id: 54 has been completed

Message: [if appropriate, edit the message]

You submitted a testing request and it has been completed, access the system to see test results and technical advice.
Update Test Results
An e-mail to the customer has been sent!

Make another selection from the table:

Sorry, there are no requests to be updated. Try again later.

Enter a search condition:

Request id: 
(Enter a valid request id e.g. 12, 234, 12, etc)

SUBMIT | RESET
## Read Customer Request

### Table: Customer Request Details

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Customer Name</th>
<th>Date Requested</th>
<th>Sample Id</th>
<th>Material Type</th>
<th>Description of The Problem</th>
<th>Testing Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Eurotam</td>
<td>15-NOV-01</td>
<td>POLYAAA001022</td>
<td>LAMINATE</td>
<td>Delamination</td>
<td>TEST RESULTS REVIEWED BY TSP</td>
</tr>
<tr>
<td>5</td>
<td>Eurotam</td>
<td>15-NOV-01</td>
<td>POLY0010AAA2</td>
<td>LAMINATE</td>
<td>Delamination</td>
<td>TESTING COMPLETED SUBMITTED BY CUSTOMER</td>
</tr>
<tr>
<td>7</td>
<td>Eurotam</td>
<td>15-NOV-01</td>
<td>EPOXY0010AAA2</td>
<td>LAMINATE</td>
<td>Voice</td>
<td>SUBMITTED BY CUSTOMER</td>
</tr>
<tr>
<td>10</td>
<td>Eurotam</td>
<td>15-NOV-01</td>
<td>POLY0010AAA2</td>
<td>LAMINATE</td>
<td>Delamination</td>
<td>SUBMITTED BY CUSTOMER</td>
</tr>
</tbody>
</table>

Enter a search condition:

Request Id: [ ]

(Enter request id e.g. 23, 12, 123, etc. Must be a valid Id.)
### Read Customer Request

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Customer Name</th>
<th>Date Requested</th>
<th>Sample Id</th>
<th>Material Type</th>
<th>Description of The Problem</th>
<th>Testing Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>Eurolam</td>
<td>15-NOV-01</td>
<td>POLYAA0102</td>
<td>LAMINATE</td>
<td>Delamination</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Eurolam</td>
<td>15-NOV-01</td>
<td>POLY0010002</td>
<td>LAMINATE</td>
<td>Delamination</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Eurolam</td>
<td>15-NOV-01</td>
<td>POLY0010001</td>
<td>LAMINATE</td>
<td>Void</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Eurolam</td>
<td>16-NOV-01</td>
<td>POLY0010002</td>
<td>LAMINATE</td>
<td>Delamination</td>
<td></td>
</tr>
</tbody>
</table>

### Search Results

<table>
<thead>
<tr>
<th>Request Id</th>
<th>Customer Name</th>
<th>Technical Service Rep</th>
<th>Sample Id</th>
<th>Material Type</th>
<th>Nature of the Problem</th>
<th>Testing to perform</th>
<th>Observations</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>Eurolam</td>
<td>Heather Techservice</td>
<td>POLYAAA00102</td>
<td>LAMINATE</td>
<td>Delamination</td>
<td>Bake sample for 3 hr @ 360</td>
<td>Before testing</td>
</tr>
</tbody>
</table>
APPENDIX F

SOURCE CODE: JAVA SERVER PAGES

FILES AND JAVA BEANS
key path: customer
file: index.jsp

<%@page import="java.sql.*" %>
<% 
    String userid=request.getParameter("userid"); 
    String connStr=request.getParameter("connStr"); 
    if (connStr==null || userid==null) { 
        connStr=(String)session.getValue("connStr"); 
        userid=(String)session.getValue("userid"); 
    } 
    session.putValue("connStr", connStr); 
    session.putValue("userid", userid); 
    if (connStr==null || userid==null) { %>
    <jsp:forward page="/index.jsp"/>
    <% } %>

    <H1> Customer <i><%=userid %></i> </H1>

<html>
<head>
    <meta http-equiv="Content-Type" content="text/html; charset=iso-8859-1">
    <meta name="GENERATOR" content="Mozilla/4.72 [en] (X11; I; SunOS 5.6 sun4u) [Netscape]">
    <title>Customer Main Menu</title>
</head>
<body background="/images/crinklep.jpg">
<table BORDER=0 CELLPADDING=0 CELLSPACING=0 WIDTH="100%">
    <tr VALIGN=TOP>
        <td WIDTH="100%">
            <table BORDER=0 CELLPADDING=0 CELLSPACING=0 WIDTH="100%">
                <tr>
                    <td COLSPAN="3"><a NAME="general">Customer Main Menu</a></td>
                </tr>
                <tr>
                    <td WIDTH="35"></td>
                    <td WIDTH="35"><a href="/customer/addrequest.jsp">Take a look</a></td>
                </tr>
            </table>
        </td>
    </tr>
</table>
</body>
</html>
The customer can request test results in samples submitted previously.

The customer can request historical data of all testing performed for them.
Key-path: customer
file: addrequest.jsp

<%@ page import="java.sql.*" %>
<!-------------------------------------------------------------------
* This is a basic JavaServer Page that does an INSERT into request table
* ...
*------------------------------------------------------------------->
<%
    connStr="jdbc:oracle:thin:@localhost:1521:ora1";
    DriverManager.registerDriver(new oracle.jdbc.driver.OracleDriver());
    Connection conn = DriverManager.getConnection(connStr, "ben28", "benito29");
    Statement stmt0 = conn.createStatement();
%>
Statement stmt = conn.createStatement();
Statement stmt1 = conn.createStatement();
Statement stmt2 = conn.createStatement();

String userid = request.getParameter("userid");
String sampleid = request.getParameter("sampleid");
String materialtype = request.getParameter("materialtype");
String construction = request.getParameter("construction");
String wor_num_aff = request.getParameter("wor_num_aff");
String oth_lay_mat = request.getParameter("oth_lay_mat");
String nat_off_pro = request.getParameter("nat_off_pro");
String cus_pro_con = request.getParameter("cus_pro_con");
String lab_sup_req = request.getParameter("lab_sup_req");
String technicianid = request.getParameter("technicianid");
String mfgdate = request.getParameter("mfgdate");
String flag = request.getParameter("flag");

if (materialtype == null) {
    materialtype = (String) session.getValue("materialtype");
} else {
    session.putValue("materialtype", materialtype);
}%>

<% 
if (userid == null) {
    userid = (String) session.getValue("userid");
} else {
    session.putValue("userid", userid);
} %>

<HTML>
<HEAD>
<TITLE>
Adding a Request
</TITLE>
</HEAD>
<BODY background="/images/crinklep.jpg">

<H1>
<%=(request.getRemoteUser() != null ? "", request.getRemoteUser() : "") %>
Adding a request!
</H1>
</HR>
<% 
if ((sampleid != null) && (!sampleid.equals("")) && 
    (!wor_num_aff.equals("")) && (!oth_lay_mat.equals("")) && 
    (!nat_off_pro.equals("")) && (!cus_pro_con.equals("")) && 
    (!lab_sup_req.equals("")) && 
    (!construction.equals("")) && (userid != null) && (oth_lay_mat != null) && 
    (nat_off_pro != null) && (cus_pro_con != null) && (lab_sup_req != null) && 
    (mfgdate != null) && (materialtype != null) && (construction != null) && 
    (wor_num_aff != null)) {
if(mfgdate.length() > 11)
{
%>
<font color="red">Manufacturing date must follow the format DD-MM-YYYY</font>
</font> <%(%
}<

try {
String sql0 = "SELECT techsrvrep_id FROM customer WHERE user_id="+userid+";"
ResultSet rset0 = stmt0.executeQuery(sql0);
String techsvrep = null;
if(rset0.next())
technicinjd = rset0.getString(1);

String sql = "INSERT INTO request(requestjd, sampleid, construction," +
"workorder_numbers_affected, other_layered_materials, mfg date, " +
"technician jd, nature of the problem, lab support requested, " +
"customer process condition, material type, customer id, " +
"techsrvrep id, testing status, date requested)" +
"VALUES (request id_seq.NEXTVAL,"+sampleid+","+construction+","+
"workorder_numbers_affected,"+other_jayered_materials+","+
"mfg date,"+techsvrep+")");
stmt.executeUpdate(sql);

int rows = stmt.executeUpdate(sql);

%
}

String sql1 = "SELECT request id_seq.CURRVAL " +
"FROM dual";

String requestid = ";
ResultSet rset1 = stmt1.executeQuery(sql1);
if(rset1.next())
requestid = rset1.getString(1);

String sql2 = "SELECT sampleid, nature of the problem" +
"WHERE request id="+requestid;"
ResultSet rset2 = stmt2.executeQuery(sql2);

sql = "INSERT INTO final_request(requestjd, proptesting to perform, observations," +
"techsvrep id)" +
"VALUES ("+requestid+",""+techsvrep+");"
rows = stmt.executeUpdate(sql);
stmt.close();
String query = " ";
rset0.close();
stmt0.close();
%
</HR> <P> <B>Your request has been submitted successfully !</B>
<P><H1><font color="blue"><blink>Print out this screen, using the print option of your browser</blink></font></H1></P>
<P>Use this request id to retrieve test results in the future!</P>
<TABLE BORDER=1 BGCOLOR="C0C0C0">
  <TR><TH WIDTH=200 BGCOLOR="white"><%=requestid%></TH></TR>
  <TR><TH WIDTH=200 BGCOLOR="white"><%=userid%></TH></TR>
  <%if(rset2.next()){%>
  <TR><TH WIDTH=200 BGCOLOR="white"><%=rset2.getString(1)%></TH></TR>
  <TR><TH WIDTH=200 BGCOLOR="white"><%=rset2.getString(2)%></TH></TR>
  <%}%></TABLE>
<IMG SRC="/images/Normativ8D1.gif">

<A HREF="index.jsp"><IMG SRC="/images/Nomnativ5D1.gif"></A>

<% rset1.close();
stmt.close();
stmt1.close();
stmt2.close();
}%>

%>
</P><b>Customer Name:</b><INPUT TYPE="text" NAME="flag" SIZE=15 VALUE="<%=userid%>">

%>
</P><b>Sample Identification:</b><INPUT TYPE="text" NAME="sampleid" SIZE=15

%>
</P>(Label that includes characters and numbers which identifies the sample to be tested
e.g. POLY0010AAA2
POLY: for polymide and EPOX for epoxy
0010: Thickness (inches)
AAA2 : Arbitrary string of 4 characters, given by the customer)

%>
</P><b>Select Material Type:</b><INPUT TYPE="radio" NAME="materialtype" VALUE="MULTILAYER-BOARD">Multilayer board

%>
</P><b>Need to select Material Type</b><INPUT TYPE="radio" NAME="materialtype" VALUE="LAMINATE">Laminate
Material Construction: <b>INPUT TYPE="text" NAME="construction" SIZE=50</b>
if(flag == null) {
  VALUE=""<%%>
  </b>
  "<%%>
  </b>
  <%% if (flag != null) { %>
    VALUE="<%=construction%>"
  </b>
  <%% } %>
  <%% if (flag != null & & construction.equals("")) { %>
    <font color="red"> <b> Must Enter material construction</b> </font>
    (Amount and type of laminates and prepregs which were used to manufacture the product e.g
    1 ply of polyimide 1080 prepreg and 1 ply of epoxy 7628 prepreg)
  <%% }
  <%%>
  <%%>
  <%% if (flag != null & & wor_num_aff.equals("")) { %>
    <font color="red"> <b> Must Enter Work Order Numbers Affected</b> </font>
   (Work order numbers of each of the elements (prepregs/laminates) of the product e.g
   1080 polyimide-prepreg: 234354, 7628 epoxy-prepreg: 234321)
  <%% }
  <%%>
  <%%>
  Enter other layered materials: <b>INPUT TYPE="text" NAME="oth_lay_mat" SIZE=50</b>
  if(flag == null) {
    VALUE=""<%%>
  </b>
  "<%%>
  </b>
  <%% if (flag != null) { %>
    VALUE="<%=oth_lay_mat%>"
  </b>
  <%% } %>
  <%% if (flag != null & & oth_lay_mat.equals("")) { %>
    <font color="red"> <b> Must Enter Other Layered Materials</b> </font>
    (Other type of material included in the multilayer board other than laminates or prepregs)
  <%% }
  <%%>
  <%%>
  Enter Manufacturing Date: <b>INPUT TYPE="text" NAME="mfgdate" SIZE=11</b>
  if(flag == null) {
    VALUE=""<%%>
  </b>
  "<%%>
  </b>
  <%% if (flag != null) { %>
    VALUE="<%=mfgdate%>"
  </b>
  <%% } %>
  <%% if (flag != null & & mfgdate.equals("")) { %>
    <font color="red"> <b> Must enter a manufacturing date</b> </font>
    (Must follow this format e.g 28-MAY-2001, 03-JUN-1999, 10-DEC-2001, etc)
  <%% }
  <%%>
  <%%>
  Describe the nature of the problem: <b>TEXTAREA NAME="nat_oft_pro" ROWS=4 COLS=65</b>
  Wraps=</b>
  if(flag==null){%>
    WRAP>
  <%% }
  <%%>
  <%%>
  if(flag!=null){%>
    WRAP><%=nat_oft_pro%></TEXTAREA><%}
  <%%>
  <%%>

}151
<P>(Brief summary describing the nature of the manufacturing problem)
</P><HR><b>Customer Process Conditions:</b>
<% if (flag != null && cus_pro_con.equals("") ) {
  %>
  <font color="red"><b><--- Must enter Customer Process Conditions</b></font>
  <% } %>
<P><TEXTAREA NAME="cus_pro_con" ROWS=4 COLS=65><% if (flag==null) { %>
  WRAP>
<% } %>
  <% if (flag!=null) { %>
    <%= cus_pro_con %>
  <% } %>
<P>(Manufacturing conditions. It includes temperature, time and pressure e.g. 90 minutes @ 360C at 15 psi kiss pressure)
</P><HR><b>Lab Support Requested:</b>
<INPUT TYPE='text' NAME="lab_sup_req" SIZE=50><% if (flag==null) { %>
  VALUE—'<%%>''<% } %>
  <% if (flag!=null) { %>
    VALUE='<%= lab_sup_req %>'
  <% } %>
<P>(Type of testing which according to the customer will solve the problem)
</HR>
</P><INPUT TYPE='submit' VALUE='SUBMIT'>
</INPUT TYPE='reset' VALUE='RESET'>
</FORM>
</FORM>
</P><b>Customer Name:</b><INPUT TYPE='text' NAME='flag' SIZE=15 VALUE='"%userid%"'>
</P><HR><b>Sample Identification:</b><INPUT TYPE='text' NAME='sampleid' SIZE=15><% if (flag == null) { %>
  VALUE='"%sampleid%"' <% } %>
  <% if (flag != null && sampleid.equals("") ) {
    %>
      <font color="red"><b><--- Must Enter Sample Id</b></font>
    <% } %>
<P><Label that includes characters and numbers which identifies the sample to be tested
e.g. POLY0010AAA2
POLY: for polyimide and EPOX for epoxy
0010: Thickness (inches)
AAA2: Arbitrary string of 4 characters, given by the customer)

Select Material Type:<b><% if(flag != null & materialtype == null) { %>
<font color='red'>&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;&lt;
<font color="red"> Must enter a manufacturing date</font> 

(Must follow this format e.g. 28-MAY-2001, 03-JUN-1999, 10-DEC-2001, etc)

Describe the nature of the problem: 

Must enter nature of the problem

Describe the nature of the problem:

(Brief summary describing the nature of the manufacturing problem)

Customer Process Conditions:

Customer Process Conditions

Lab Support Requested:

Lab Support Requested

(Type of testing which according to the customer will solve the problem)

Key-path: customer
file: UseTestResultBean.jsp
% @ page import="java.sql.*" %

String userid=request.getParameter("userid");
String requestid=request.getParameter("requestid");
String connStr=request.getParameter("connStr");
connStr="jdbc:oracle:thin:@localhost:1521:ora1";
DriverManager.registerDriver(new oracle.jdbc.driver.OracleDriver());
Connection conn = DriverManager.getConnection(connStr,
"ben28", "benito29");
Statement stmt = conn.createStatement();
if(connStr==null) {
    connStr=(String)session.getValue("connStr");
} else {
    session.putValue("connStr",connStr);
}
if (connStr==null) { %>
<jsp:forward page="/index.jsp"/>
<% }
} %>
<jsp:useBean id="TestResultBean" class="beans.TestResultBean" scope="session" />
<jsp:setProperty name="TestResultBean" property="connStr" value="<%= connStr %>">
<jsp:setProperty name="TestResultBean" property="userid"/>
<jsp:setProperty name="TestResultBean" property="requestid"/>
<jsp:setProperty name="TestResultBean" property="customerid"/>

<HTML>
<HEAD>
  <TITLE>Update Test Results</TITLE>
</HEAD>
<body background="/images/sky.jpg">
<H1>Test Results</H1>
<form method="get">
<font face="Arial, Helvetica"><font size=+1>
<hr>
<p><b>Request id:</b><input type="text" name="requestid" size=6 value="<%%>">
(Enter a valid request id e.g 12, 234, 12, etc)
<hr>
</p>
<input type="submit" value="SUBMIT">
<input type="reset" value="RESET">

</form>
</body></html>

<% 
  if (requestid != null) {
    String tg = null;
    String enthalpyCheck = null;
    String t300min = null;
    String t288min = null;
    String t260min = null;
    try {
        String query = "SELECT tr.tg FROM request r, final_request fr, historical h, " + 
                        "testing t, transition tr " + 

" WHERE r.request_id=fr.request_id " +
" AND fr.request_id=h.historical_id " +
" AND t.historical_id=h.historical_id " +
" AND t.testing_id=tr.testing_id " +
" AND t.test_type='TRANSITION' " +
" AND t.historical_id=" +requestid+ "",
ResultSet rset = stmt.executeQuery(query);
if(rset.next())
  tg = rset.getString(1);
  query = "SELECT rc.enthalpy FROM request r, final_request fr, historical h, " +
  " testing t, residual_cure rc " +
  " WHERE r.request_id=fr.request_id " +
  " AND fr.request_id=h.historical_id " +
  " AND t.historical_id=h.historical_id " +
  " AND t.testing_id=rc.testing_id " +
  " AND t.test_type='RESIDUAL' " +
  " AND t.historical_id=" +requestid+ ":
  rset = stmt.executeQuery(query);
if(rset.next())
  enthalpyCheck = rset.getString(1);
  query = "SELECT res.t300_min, res.t288_min, res.t260_min " +
  " FROM request r, final_request fr, historical h, " +
  " testing t, resistance res " +
  " WHERE r.request_id=fr.request_id " +
  " AND fr.request_id=h.historical_id " +
  " AND t.historical_id=h.historical_id " +
  " AND t.testing_id=res.testing_id " +
  " AND t.test_type='RESISTANCE' " +
  " AND t.historical_id=" +requestid+ "",
  rset = stmt.executeQuery(query);
if(rset.next())
  {t300min = rset.getString(1);
t288min = rset.getString(2);
t260min = rset.getString(3);
  }
stmt.close();
rset.close();
}

catch (SQLException e) {
    out.println("<P>") + "This was an error doing the query:");
    out.println("<PRE>") + e + "</PRE>\n</P>");
}

<H1>Sample Information</H1>
<%= TestResultBean.getResultInfo() %>
<% if(tg != null) { %>
    <H1>Transition Test Results</H1>
    <%= TestResultBean.getResultTransition() %>
<% } if (t300min != null) { %>

<H1>T300 Test Results</H1>
<%= TestResultBean.getResultT300() %>
<% } if (t288min != null) { %>

<H1>T288 Test Results</H1>
<%= TestResultBean.getResultT288() %>
<% } if (t260min != null) { %>

<H1>T260 Test Results</H1>
<%= TestResultBean.getResultT260() %>
<% } if (enthalpyCheck != null) { %>

<H1>Residual Cure Test Results</H1>
<%= TestResultBean.getResultResidual() %>
<% } %>

<H1>Technical Advice</H1>
<%= TestResultBean.getResultAdvice() %>

<% } %>
</BODY>
</HTML>

Keypath: customer
file: useHistoricalBean.jsp
<%@ page import="java.sql.*" %>
<%
 String connStr=request.getParameter("connStr");
 connStr="jdbc:oracle:thin:@localhost:1521:ora1";
 DriverManager.registerDriver(new oracle.jdbc.driver.OracleDriver());
 Connection conn = DriverManager.getConnection(connStr,
 "ben28", "benito29");
 String material=request.getParameter("material");
 String date=request.getParameter("date");
 String test=request.getParameter("test");
 String statics=request.getParameter("statics");
 String userid=request.getParameter("userid");
 String typeoftest=request.getParameter("typeoftest");
 String flag = request.getParameter("flag");
 String t300 = "t300";
 if (userid==null){
   userid=(String)session.getValue("userid");
 }else{
   session.putValue("userid",userid);
 }
 if (userid==null) { %>
 <jsp:forward page="/index.jsp" />
<% } %>
<jsp:useBean id="historicalBean" class="beans.HistoricalBean" scope="session" />
<jsp:setProperty name="historicalBean" property="date" value="<%=date%>" />
<jsp:setProperty name="historicalBean" property="userid" value="<%=userid%>" />
<jsp:setProperty name="historicalBean" property="material" value="<%=material%>" />
<jsp:setProperty name="historicalBean" property="test" value="<%=test%>" />
<jsp:setProperty name="historicalBean" property="statics" value="<%=statics%>" />
<jsp:setProperty name="historicalBean" property="connStr" value="<%=connStr%>" />
<jsp:setProperty name="historicalBean" property="typeoftest" value="<%=typeoftest%>" />

<HTML>
<HEAD><TITLE> Customer </TITLE> </HEAD>
<BODY background="/images/sky.jpg">
<% if (date != null && material != null && test != null && statics != null) {
    session.putValue("connStr",connStr);
    session.putValue("userid",userid);
    %>
<H3> CUSTOMER HISTORICAL DATA </H3>
<H3>TEST RESULTS FOR: <%=userid%> </H3>
<H3>TEST TYPE: <%=test%> </H3>
<H3>DATE: <%=date%> </H3>
<% String staticsyes = "YES";
    String staticsno = "NO";
    if(statics.compareTo(staticsno) == 0) {
    %>
    <%= historicalBean.getResult()%>
    %
    } else { %>
    <%= historicalBean.getResult()%>
    <%= historicalBean.getStatistics()%>
    %
    <HR>
    <IMG SRC="/images/Normativ8D1.gif">
    <A HREF="UseHistoricalBean.jsp"><IMG SRC="/images/BlurMet7D4.gif"></A>
    <A HREF="index.jsp"><IMG SRC="/images/Normativ5D1.gif"></A>
    %
    } else {
    %>
    <HTML>
    <HEAD> <TITLE> Customer Historical Data </TITLE> </HEAD>
    <H1><b> Customer Historical Data </b> </H1>
    <FORM METHOD=get>
    <font face="Arial, Helvetica"><font size=+1>
    <INPUT TYPE="TEXT" NAME="flag" SIZE=25 VALUE="Historical Data For <%=userid%>"
    >
    <HR>
    <H3><b>Enter a search condition:</b></H3>
    <P><b>Select Date : </b> <INPUT TYPE="TEXT" NAME="date" SIZE=11
    %if(date == null || date.equals(""))%> VALUE="<%%>"
    %if(flag != null && !date.equals(""))%> VALUE="<%=date%>"
    %>
    <HR>
    <b>Select material type: </b>
    %>

158
<INPUT TYPE="radio" NAME="material" VALUE="LAMINATE">LAMINATE
<INPUT TYPE="radio" NAME="material" VALUE="MULTILAYER-BOARD">MULTILAYER-BOARD
<%
if(material == null && date != null) {
%>
<font color = red><blink>--- Select Material Type </blink></font><%}%>
<HR><b>Select type of test: </b>
<INPUT TYPE="radio" NAME="test" VALUE="TRANSITION">TRANSITION
<INPUT TYPE="radio" NAME="test" VALUE="RESIDUAL">RESIDUAL
<P><INPUT TYPE="radio" NAME="test" VALUE="RESISTANCE">RESISTANCE
Test type: <INPUT TYPE="TEXT" NAME="typeoftest" SIZE=4 VALUE="<%=t300%>">
<P>(If Resistance is selected, enter the type of test: t300 or t288 or t260)
<%
if(test == null && flag != null) {
%>
<font color = red><blink><--- Select Test Type </blink></font><%}%><HR>
<P><b>Statistical Summary: </b>
<INPUT TYPE="radio" NAME="statics" VALUE="YES">YES
<INPUT TYPE="radio" NAME="statics" VALUE="NO">NO
<%
if(statics == null && flag != null) {
%>
<font color = red><blink><--- Select "Yes" or "No" for Statistical Summary </blink></font><%}%>
<%}%>

<HR>
<INPUT TYPE="submit" VALUE="SUBMIT">
<INPUT TYPE="reset" VALUE="RESET">
</FORM>

<IMG SRC="/images/Normativ8D1.gif">
<A HREF="index.jsp"><IMG SRC="/images/Normativ5D1.gif"></A>
<% } %>
</BODY>
</HTML>
userid=(String)session.getValue("userid");
}
session.putValue("connStr", connStr);
session.putValue("userid", userid);
if (connStr==null || userid==null) {
<jsp:forward page="/index.jsp" />
</%
</HTML>
<H1>Laboratory Technician <I>%=userid %</I></H1>
<html>
<head>
<meta http-equiv="Content-Type" content="text/html; charset=iso-8859-1">
<meta name="GENERATOR" content="Mozilla/4.72 [en] (X11; I; SunOS 5.6 sun4u) [Netscape]">
<title>Laboratory Technician</title>
</head>
<body background="/images/sky.jpg">
&nbsp;
<table BORDER=0 CELLPADDING=0 WIDTH="100%">
<tr VALIGN=TOP>
<td WIDTH="100%">
<table BORDER=0 CELLPADDING=0 CELLPADDING=0 WIDTH="100%">
<tr>
<td COLSPAN="3"><a NAME="general"></a><b><font face="Arial, Helvetica" size=+5>Laboratory Technician Main Menu</font></b></td>
</tr>
<tr>
<td WIDTH="35"&nbsp;)
<td WIDTH="35"></td>
<td WIDTH="100%"><spacer TYPE="HORIZONTAL" SIZE="35"><font size=-1><a href="/technician/UseReadRequestBean.jsp">Take a look</a></font></td>
</tr>
</table>
</td>
</tr>
</table>
</body>
</html>
Key-path: technician
file: ReadRequestBean.jsp

```jsp
<%@ page import="java.sql.*" %>
<%  
  String userid=request.getParameter("userid");  
  String requestid=request.getParameter("requestid");  
  String connStr=request.getParameter("connStr");  
  if(connStr==null) {  
    connStr=(String)session.getValue("connStr");  
    userid=(String)session.getValue("userid");  
  } else {  
    session.putValue("connStr",connStr);  
    session.putValue("userid",userid);  
  }  
  if (connStr==null || userid==null) { %>
    <jsp:forward page="/index.jsp" />
  <% } %>
<%  
  <jsp:useBean id="readRequestBean" class="beans.ReadRequestBean" scope="session" />  
  <jsp:setProperty name="readRequestBean" property="connStr" value="<%= connStr %>" />
  <jsp:setProperty name="readRequestBean" property="userid" /></jsp:useBean>
  <jsp:setProperty name="readRequestBean" property="requestid" />

<HTML>
<HEAD>
  Read Customer Request
</TITLE>
</HEAD>
<body background="/images/sky.jpg">
<H1> Read Customer Request </H1>
<%  
  Connection conn = DriverManager.getConnection(connStr,"ben28","benito29");  
  Statement stmt = conn.createStatement();  
  Statement stmt1 = conn.createStatement();  
  try{  
    String sql= "SELECT r.request_id, r.customer_id, " +  
      "r.sample_id,TO_CHAR(r.mfg_date), " +  
      " r.material_type, r.customer_process_condition, " +  
      " fr.propertesting_toperform, fr.observations " +  
    "FROM request r, final_request fr, historical h " +  
    "WHERE r.request_id=fr.request_id AND fr.request_id=h.historical_id" +  
    " AND h.technical_advice = '' AND h.diagnosis = '' " +  
    " AND r.technician_id = 'Dummy' " +  
    "ORDER BY r.request_id ";
```

161
```java
ResultSet rset = stmt.executeQuery(sql);
if (rset.next()) {
    String sql1 = "UPDATE request SET (technician_id)='"+userid+'"+
                   WHERE request_id="+rset.getString(1);
    String sql2 = "UPDATE request SET (testing_status)='TESTING IN PROGRESS' +
                   WHERE request_id="+rset.getString(1);
    stmt1.executeUpdate(sql1);
    stmt1.executeUpdate(sql2);
}
else {
    <p>This request has been assigned for you to be tested</p>
    <table border=1 bgcolor="C0C0C0">
        <th width=200 bgcolor="white">Request Id</th>
        <th width=200 bgcolor="white">Customer Name</th>
        <th width=200 bgcolor="white">Sample Id</th>
        <th width=200 bgcolor="white">Manufacturing Date</th>
        <th width=200 bgcolor="white">Material Type</th>
        <th width=200 bgcolor="white">Customer Process Conditions</th>
        <th width=200 bgcolor="white">Proper Testing to be performed</th>
        <th width=200 bgcolor="white">Observations</th>
        <tr>
            <td align=center>%= rset.getString(1)%</td>
            <td align=center>%= rset.getString(2)%</td>
            <td align=center>%= rset.getString(3)%</td>
            <td align=center>%= rset.getString(4)%</td>
            <td align=center>%= rset.getString(5)%</td>
            <td align=center>%= rset.getString(6)%</td>
            <td align=center>%= rset.getString(7)%</td>
            <td align=center>%= rset.getString(8)%</td>
        </tr>
    </table>
    <p>All requests have been assigned for now. Try again later !</p>
}
```
Remember! Whenever a request is assigned for testing, print the request using the "print option" of your browser!
<jsp:useBean id="reportTestBean" class="beans.ReportTestBean" scope="session" />
<jsp:setProperty name="reportTestBean" property="connStr" value="<%= connStr %>">
<jsp:setProperty name="reportTestBean" property="userid" />
<jsp:setProperty name="reportTestBean" property="requestid" />
</jsp:useBean id="updateTestBean" class="beans.ReportTestBean" scope="session" />
<jsp:setProperty name="updateTestBean" property="connStr" value="<%= connStr %>">
<jsp:setProperty name="updateTestBean" property="userid" />
<jsp:setProperty name="updateTestBean" property="requestid" />
<jsp:setProperty name="updateTestBean" property="tg" />
<jsp:setProperty name="updateTestBean" property="ctex" />
<jsp:setProperty name="updateTestBean" property="ctey" />
<jsp:setProperty name="updateTestBean" property="ctez" />
<jsp:setProperty name="updateTestBean" property="expansion" />
<jsp:setProperty name="updateTestBean" property="t300" />
<jsp:setProperty name="updateTestBean" property="t288" />
<jsp:setProperty name="updateTestBean" property="t260" />
<jsp:setProperty name="updateTestBean" property="t300min" />
<jsp:setProperty name="updateTestBean" property="t288min" />
<jsp:setProperty name="updateTestBean" property="t260min" />
<jsp:setProperty name="updateTestBean" property="enthalpy" />
</jsp:useBean id="recordBean" class="beans.ReportTestBean" scope="session" />
<jsp:setProperty name="recordBean" property="connStr" value="<%= connStr %>">
<jsp:setProperty name="recordBean" property="requestid" />
<jsp:setProperty name="recordBean" property="userid" />

<html>
<head>
<title>Read Customer Request</title>
</head>
<body background="/images/sky.jpg">
<h1>Reporting Customer Test Results</h1>

<% Connection conn = DriverManager.getConnection(connStr,"ben28","benito29");
Statement stmt = conn.createStatement();
if (expansion != null || t300 != null || t288 != null || t260 != null || enthalpy != null) {
<%=updateTestBean.getUpdate()%>

<h3>Make another selection: </h3>
<%
} }
try{
String sql= "SELECT r.request_id, r.customer_id,TO_CHAR(r.date_requested),"
+ "r.sample_id, r.material_type, r.nature_ofthe_problem"
+ " FROM request r"
+ " WHERE r.technician_id="+userid+""
+ " AND r.testing_status="TESTING IN PROGRESS"
+ " ORDER BY r.date_requested";
ResultSet res = stmt.executeQuery(sql);
if(res.next()){
<%>

164
<TABLE BORDER=1 BGCOLOR="C0C0C0">
  <TH WIDTH=200 BGCOLOR="white"> | Request Id | </TH>
  <TH WIDTH=200 BGCOLOR="white"> | Customer Name | </TH>
  <TH WIDTH=200 BGCOLOR="white"> | Date Requested | </TH>
  <TH WIDTH=200 BGCOLOR="white"> | Sample Id | </TH>
  <TH WIDTH=200 BGCOLOR="white"> | Material Type | </TH>
  <TH WIDTH=200 BGCOLOR="white"> | Description of The Problem | </TH>
  <TR>
    <TD ALIGN=CENTER> | rset.getString(1) | </TD>
    <TD ALIGN=CENTER> | rset.getString(2) | </TD>
    <TD ALIGN=CENTER> | rset.getString(3) | </TD>
    <TD ALIGN=CENTER> | rset.getString(4) | </TD>
    <TD ALIGN=CENTER> | rset.getString(5) | </TD>
    <TD ALIGN=CENTER> | rset.getString(6) | </TD>
  </TR>
  <% while (rset.next()) { %>
    <TR>
      <TD ALIGN=CENTER> | rset.getString(1) | </TD>
      <TD ALIGN=CENTER> | rset.getString(2) | </TD>
      <TD ALIGN=CENTER> | rset.getString(3) | </TD>
      <TD ALIGN=CENTER> | rset.getString(4) | </TD>
      <TD ALIGN=CENTER> | rset.getString(5) | </TD>
      <TD ALIGN=CENTER> | rset.getString(6) | </TD>
    </TR>
  <% } %>
  </TABLE>
  <% } %>
  else {
  %>
  <P> There are no requests to report test results for! </P>
  <% }
  } catch (SQLException e) {
    out.println("<P>There was an error doing the query: 
" + e + "</PRE>

<P>");
  }
  finally { %>
  <P><font face="Arial, Helvetica">Enter request id to report test results:</B></P>
  <FORM METHOD=get>
  <font face="Arial, Helvetica">Enter request id to report test results:
  </FORM>
  </P>
</TABLE>
<%
if (requestid != null) {
    conn = DriverManager.getConnection(connStr,"ben28","benito29");
    stmt = conn.createStatement();
    try {

    String query = "SELECT tr.tg FROM request r, final_request fr, historical h, " +
    " testing t, transition tr " +
    " WHERE r.request_id=fr.request_id " +
    " AND fr.request_id=h.historical_id " +
    " AND t.historical_id=h.historical_id " +
    " AND t.testing_id=tr.testing_id " +
    " AND t.test_type='TRANSITION'" +
    " AND t.historical_id='' +requestid+ '';
    ResultSet rset = stmt.executeQuery(query);
    if(rset.next())
        tg = rset.getString(1);
    query = "SELECT rc.enthalpy FROM request r, final_request fr, historical h, " +
    " testing t, residual_cure rc " +
    " WHERE r.request_id=fr.request_id " +
    " AND fr.request_id=h.historical_id " +
    " AND t.historical_id=h.historical_id " +
    " AND t.testing_id=rc.testing_id " +
    " AND t.test_type='TRANSITION'" +
    " AND t.historical_id='' +requestid+ '';
    rset = stmt.executeQuery(query);
    if(rset.next())
        enthalpyCheck = rset.getString(1);
    query = "SELECT res.t300_min, res.t288_min, res.t260_min " +
    " FROM request r, final_request fr, historical h, " +
    " testing t, resistance res " +
    " WHERE r.request_id=fr.request_id " +
    " AND fr.request_id=h.historical_id " +
    " AND t.historical_id=h.historical_id " +
    " AND t.testing_id=res.testing_id " +
    " AND t.test_type='RESISTANCE'" +
    " AND t.historical_id='' +requestid+ '';
    rset = stmt.executeQuery(query);
    if(rset.next())
        {
            t300min = rset.getString(1);
            t288min = rset.getString(2);
            t260min = rset.getString(3);
        }
    stmt.close();
    rset.close();
    }
}
catch (SQLException e) {
    out.println("<P>" + "This was an error doing the query:");
    out.println ("<PRE>");
}</PRE>
}

\%>

<H1>ENTER TEST RESULTS</H1>
<%= reportTestBean.getResult() %>

<FORM METHOD=get>
    <font face="Arial, Helvetica"><font size=+1>
    <HR>
    <P><b>Request Id:</b> <INPUT TYPE=text NAME="requestid" SIZE=6 VALUE="<%=requestid%>">
    <HR>
    <%
        if(tg != null) {
            %>
            <P><b>Tg[Celcius]:</b> <INPUT TYPE=text NAME="tg" SIZE=6 VALUE="<%=value%>">
                >
                <P>(Enter the number in the following format e.g: 200.23, 128.00, 134.34, 290.23, etc)
    <HR>
                <P><b>cte_x [um/mC]:</b> <INPUT TYPE=text NAME="ctex" SIZE=6 VALUE="<%=value%>">
                    >
                    <P>(Enter the number in the following format: 3.12, 12.23, 7.08, 3.45, etc)
    <HR>
                    <P><b>cte_y [um/mC]:</b> <INPUT TYPE=text NAME="ctey" SIZE=6 VALUE="<%=value%>">
                        >
                        <P>(Enter the number in the following format: 3.15, 2.34, 12.23, 9.23, etc)
    <HR>
                        <P><b>cte_z [um/mC]:</b> <INPUT TYPE=text NAME="ctez" SIZE=6 VALUE="<%=value%>">
                            >
                            <P>(Enter the number in the following format: 2.32, 23.45, 12.05, etc)
    <HR>
                            <P><b>Expansion [%]:</b> <INPUT TYPE=text NAME="expansion" SIZE=5 VALUE="<%=value%>">
                                >
                                <P>(Enter the percentage with the following format: 12.23, 2.23, 34.43, etc)
    <HR>
                                <% } %>
    <HR>
                                <% if (t300min != null) { %>
                                <P><b>T300 [minutes]:</b> <INPUT TYPE="text" NAME="t300min" SIZE=2 VALUE="<%=value%>">
                                        >
                                        <INPUT TYPE="radio" NAME="t300" SIZE=4 VALUE="PASS">Pass
                                        <INPUT TYPE="radio" NAME="t300" SIZE=4 VALUE="FAIL">Fail
                                <P>(Enter the number of minutes, using the following number format: 00.00 e.g 23.32, 12.02, 2.32, etc)
    <HR>
                                <% } %>
                                <% if (t288min != null) { %>
                                <P><b>T288 [minutes]:</b> <INPUT TYPE="text" NAME="t288min" SIZE=2 VALUE="<%=value%>">
                                        >
                                        <INPUT TYPE="radio" NAME="t288" SIZE=4 VALUE="PASS">Pass
                                        <INPUT TYPE="radio" NAME="t288" SIZE=4 VALUE="FAIL">Fail
                                <HR>
                                167
(Enter the number of minutes, using the following format: 00.00 e.g. 2.32, 12.21, 12.24, etc)

if (t260min != null) {

T260 [minutes]:<INPUT TYPE="text" NAME="t260min" SIZE=2 VALUE=""><input type='radio' name='t260' size=4 value='PASS'>Pass
<input type='radio' name='t260' size=4 value='FAIL'>Fail

(Enter the number of minutes, using the following format: 00.00 e.g. 2.32, 123.23, etc)

if (enthalpyCheck != null) {

Enthalpy:<input type='text' name='enthalpy' size=6 VALUE=""><input type=submit VALUE='SUBMIT'>
<input type=reset VALUE='RESET'>

(Key-path: technician
file: UseInternalHistoricalBean.jsp
<%@ page import="java.sql.*" %>

String connStr=request.getParameter("connStr");
connStr="jdbc:oracle:thin:@localhost:1521:ora1";
DriverManager.registerDriver(new oracle.jdbc.driver.OracleDriver());
Connection conn = DriverManager.getConnection(connStr,
    "ben28", "benito29");
String material=request.getParameter("material");
String date=request.getParameter("date");
String test=request.getParameter("test");
String statics=request.getParameter("statics");
String customer=request.getParameter("customer");
String typeoftest=request.getParameter("typeoftest");
String userid=request.getParameter("userid");
String t300 = "t300";
if(userid==null){
    userid=(String)session.getValue("userid");
else {
    session.putValue("userid",userid);
}
if(userid==null){
    <jsp:forward page="/index.jsp" />
    <%}%>
</jsp:useBean id="internalhistoricalBean" class="beans.InternalHistoricalBean" scope="session" />  
<jsp:setProperty name="internalhistoricalBean" property="date" value="<%=date%>" />
<jsp:setProperty name="internalhistoricalBean" property="customer" value="<%=customer%>" />
<jsp:setProperty name="internalhistoricalBean" property="material" value="<%=material%>" />
<jsp:setProperty name="internalhistoricalBean" property="test" value="<%=test%>" />
<jsp:setProperty name="internalhistoricalBean" property="statics" value="<%=statics%>" />
<jsp:setProperty name="internalhistoricalBean" property="connStr" value="<%=connStr%>" />
<jsp:setProperty name="internalhistoricalBean" property="typeoftest" value="<%=typeoftest%>" />
</HTML>

<HEAD><TITLE>Customer Historical Data</TITLE></HEAD>
<BODY background="/images/sky.jpg">

if(date != null && typeoftest != null && material != null && test != null && statics != null && customer != null) {
    session.putValue("connStr",connStr);
    session.putValue("userid",userid);
    <H3> CUSTOMER HISTORICAL DATA </H3>
    <H3>TEST RESULTS FOR: </H3><%=customer%>
    <H3>TEST TYPE: </H3><%=test%>
    <H3>DATE: </H3><%=date%>

    String staticsyes = "YES";
    String staticsno = "NO";
    if(statics.compareTo(staticsno) == 0) {
    <%= internalhistoricalBean.getResult()%>
    } else {
    <%= internalhistoricalBean.getResult()%>
    <%= internalhistoricalBean.getStatistics()%>
    }
</H3>
</BODY>
</html>
<HTML>
<HEAD> <TITLE> Customer Historical Data </TITLE> </HEAD>
<H1> Customer Historical Data </H1>
<H3> Enter a search condition: </H3>
<FORM METHOD=get>
<font face="Arial, Helvetica"><font size=+1>

<P><b>Customer Name: </b> <INPUT TYPE="TEXT" NAME="customer" SIZE=25 VALUE=""><%/></P>
(P(Enter the customer name e.g Speedy, Eurolam, etc: first letter must be capital)

<HR>

<P><b>Select Date: </b> <INPUT TYPE="TEXT" NAME="date" SIZE=11 VALUE=""></P>
(Format: DD,MMM,YYYY e.g 01-JAN-2000, 23,SEP-2001, etc. The query will retrieve data from this date up to now)

<HR><b>Select material type: </b><INPUT TYPE='radio" NAME='material" VALUE='LAMINATE">LAMINATE

<INPUT TYPE='radio" NAME='material" VALUE='MULTILAYER-BOARD">MULTILAYER-BOARD

<HR><b>Select type of test: </b><INPUT TYPE='radio" NAME='test" VALUE='TRANSITION">TRANSITION

<INPUT TYPE='radio" NAME='test" VALUE='RESIDUAL">RESIDUAL

<P><b>Select material type: </b><INPUT TYPE='radio" NAME='material" VALUE='LAMINATE">LAMINATE

<INPUT TYPE='radio" NAME='material" VALUE='MULTILAYER-BOARD">MULTILAYER-BOARD

<HR><b>Select type of test: </b><INPUT TYPE='radio" NAME='test" VALUE='TRANSITION">TRANSITION

<INPUT TYPE='radio" NAME='test" VALUE='RESIDUAL">RESIDUAL

<P><b>Statistical Summary: </b><INPUT TYPE='radio" NAME='statics" VALUE='YES">YES

<INPUT TYPE='radio" NAME='statics" VALUE='NO">NO

<HR>

<P><b>Submit" VALUE='SUBMIT">SUBMIT"

<INPUT TYPE='reset" VALUE='RESET">RESET"
</FORM>

</BODY>
</HTML>
The Technical Service Representative's Main Menu

The Technical Service Representative reads customers' request to release a final request on which the laboratory technician will perform testing.

The Technical Service Representative updates test results by giving a technical advice and releasing the record for the manager to review.
<tr>
<td WIDTH="35"> &nbsp;</td>
<td WIDTH="35"> &nbsp;</td>
<td WIDTH="100%"></td>
</tr>
<tr>
<td WIDTH="35"> &nbsp;</td>
<td WIDTH="35"> &nbsp;</td>
<td WIDTH="100%"> <b><font face="Arial, Helvetica">Exit</font></b></td>
</tr>
</table>
String userid=request.getParameter("userid");
String requestid=request.getParameter("requestid");
String observations=request.getParameter("observations");
String tg=request.getParameter("tg");
String t300=request.getParameter("t300");
String t288=request.getParameter("t288");
String t260=request.getParameter("t260");
String enthalpy=request.getParameter("enthalpy");
String connStr=request.getParameter("connStr");
if(connStr==null || userid==null) {
    connStr=(String)session.getValue("connStr");
    userid=(String)session.getValue("userid");
} else {
    session.putValue("connStr",connStr);
    session.putValue("userid",userid);
}
if (connStr==null || userid==null) { %>
</jsp:forward page="/index.jsp" /><br%/>
</}%>
</jsp:useBean id="updateRequestBean" class="beans.UpdateRequestBean" scope="session" />
</jsp:setProperty name="updateRequestBean" property="connStr" value="<%= connStr %>" />
</jsp:setProperty name="updateRequestBean" property="userid" />
</jsp:setProperty name="updateRequestBean" property="requestid" />
</jsp:useBean id="finalRequestBean" class="beans.UpdateRequestBean" scope="session" />
</jsp:setProperty name="finalRequestBean" property="connStr" value="<%= connStr %>" />
</jsp:setProperty name="finalRequestBean" property="requestid" />
</jsp:setProperty name="finalRequestBean" property="userid" />
</jsp:setProperty name="finalRequestBean" property="observations" />
</jsp:setProperty name="finalRequestBean" property="tg" />
</jsp:setProperty name="finalRequestBean" property="t300" />
</jsp:setProperty name="finalRequestBean" property="t288" />
</jsp:setProperty name="finalRequestBean" property="t260" />
</jsp:setProperty name="finalRequestBean" property="enthalpy" />

Read Customer Request

Select Another Request from the Table: 

```java
Connection conn = DriverManager.getConnection(connStr, "ben28", "benito29");
Statement stmt = conn.createStatement();
try{
    String sql = "SELECT r.request_id, r.customer_id, TO_CHAR(r.date_requested), " + "r.sample_id, r.material_type, r.nature_of_the_problem" + " FROM request r, final_request fr " + "WHERE r.request_id=fr.request_id " + "AND fr.propertytesting_toperform = ' ' " + "AND r.techsrvrepJD='" + userid + "} + "AND fr.observations = ' ' " + "ORDER BY r.date_requested";
    ResultSet rset = stmt.executeQuery(sql);
    if(rset.next()){
```
```java
String userid=request.getParameter("userid");
String requestid=request.getParameter("requestid");
String techadvice=request.getParameter("techadvice");
String diagnosis=request.getParameter("diagnosis");
String connStr=request.getParameter("connStr");
if(connStr==null) {
    connStr=(String)session.getValue("connStr");
} else {
    session.putValue("connStr",connStr);
}
if (connStr==null) { %>
<jsp:forward page="/index.jsp"/>
<%
```
<jsp:useBean id="updateTestResultBean" class="beans.UpdateTestResultBean" scope="session" />
<jsp:setProperty name="updateTestResultBean" property="connStr" value="\$= connStr %"></jsp:setProperty>
<jsp:setProperty name="updateTestResultBean" property="userid" />
<jsp:setProperty name="updateTestResultBean" property="requestid" />
<jsp:useBean id="historicalUpdateBean" class="beans.UpdateTestResultBean" scope="session" />
<jsp:setProperty name="historicalUpdateBean" property="connStr" value="\$= connStr %"></jsp:setProperty>
<jsp:setProperty name="historicalUpdateBean" property="diagnosis" />
<jsp:setProperty name="historicalUpdateBean" property="requestid" />
<jsp:setProperty name="historicalUpdateBean" property="userid" />
<jsp:setProperty name="historicalUpdateBean" property="techadvice" />

<HTML>
<HEAD>
    <TITLE>Update Test Results</TITLE>
</HEAD>

<body background="/images/sky.jpg">
<H1>Update Test Results</H1>
<% 
Connection conn = DriverManager.getConnection(connStr,"ben28","benito29"); 
Statement stmt = conn.createStatement();
if (diagnosis != null) {
    if(connStr==null & userid==null & requestid==null){
        session.putValue("connStr",connStr);
        session.putValue("userid",userid);
        session.putValue("requestid",requestid);
    }
    if(diagnosis == "") {
        <H1>Entries cannot be empty !</H1>
        </%
    } else {
        <%
        <%= historicalUpdateBean.getUpdate() %>
        <H1>Scroll Down and Make Another Selection from the Table: </H1>
        <%
        requestid = null;}}
try{
    String sql= "SELECT DISTINCT r.request_id, r.customer_id,TO_CHAR(e_requested,'fmDD Month YYYY'))." +
    "r.sample_id, r.material_type, r.nature_of_the_problem" +
    " FROM request r, final_request fr, historical h, testing t " +
    " WHERE r.request_id=fr.request_id " +
    " AND fr.request_id=h.historical_id " +
    " AND h.historical_id=t.historical_id " +
    "% requestid = null;}}
}
" AND r.testing_status = 'TESTING COMPLETED' " +
" AND h.diagnosis = '' " +
" AND h.technical_advice = '' ";
ResultSet rset = stmt.executeQuery(sql);
if(rset.next()){
%>
<TABLE BORDER=1 BGCOLOR="C0C0C0">
<TH WIDTH=200 BGCOLOR="white">| Request Id </TH>
<TH WIDTH=200 BGCOLOR="white">| Customer Name </TH>
<TH WIDTH=200 BGCOLOR="white">| Date </TH>
<TH WIDTH=200 BGCOLOR="white">| Sample Id </TH>
<TH WIDTH=200 BGCOLOR="white">| Material Type </TH>
<TH WIDTH=200 BGCOLOR="white">| Description Of The Problem </TH>
<TR>
<TD ALIGN=CENTER> | % = rset.getString(1) %></TD>
<TD ALIGN=CENTER> | % = rset.getString(2) %></TD>
<TD ALIGN=CENTER> | % = rset.getString(3) %></TD>
<TD ALIGN=CENTER> | % = rset.getString(4) %></TD>
<TD ALIGN=CENTER> | % = rset.getString(5) %></TD>
<TD ALIGN=CENTER> | % = rset.getString(6) %></TD>
</TR>
</TABLE>
%>
</TR>
%>
</TABLE>
%>
</%> else {
%>
<P> Sorry, the query returned no rows! </P>
<P> There is no customer's requests for reviewing right now! </P>
%>
}
}
rset.close();
stmt.close();
} catch (SQLException e) {
out.println("<P>" + "There was an error doing the query:";
out.println (<PRE>" + e + "</PRE> \n <P>";)
}
} finally { %>
<H1><B>Enter a search condition:</B></H1>
<form method=get>
<font face="Arial, Helvetica"><font size=+1>
<hr>
<p><b>Request id:</b> <input type=text name="requestid" size=6 value=""><br>
</font></form>
<p>(Enter the request id e.g: 2, 23, 24, 123, etc.)</p>

<form>
    <input type="submit" value="SUBMIT">
    <input type="reset" value="RESET">
</form>

<%}

if (requestid != null) {
    conn = DriverManager.getConnection(connStr,"ben28","benito29");
    stmt = conn.createStatement();
    String tg = null;
    String enthalpyCheck = null;
    String t300min = null;
    String t288min = null;
    String t260min = null;
    try {
        String query = "SELECT tr.tg FROM request r, final_request fr, historical h, " +
                        "testing t, transition tr " +
                        "WHERE r.request_id=fr.request_id " +
                        "AND fr.request_id=h.historical_id " +
                        "AND t.historical_id=h.historical_id " +
                        "AND t.testing_id=tr.testing_id " +
                        "AND t.test_type='TRANSITION' " +
                        "AND t.historical_id=" +requestid+ ""
            ;
        ResultSet rset = stmt.executeQuery(query);
        if(rset.next())
            tg = rset.getString(1);
        query = "SELECT rc.enthalpy FROM request r, final_request fr, historical h, " +
                        "testing t, residual_cure rc " +
                        "WHERE r.request_id=fr.request_id " +
                        "AND fr.request_id=h.historical_id " +
                        "AND t.historical_id=h.historical_id " +
                        "AND t.testing_id=rc.testing_id " +
                        "AND t.test_type='RESIDUAL' " +
                        "AND t.historical_id=" +requestid+ ""
            ;
        rset = stmt.executeQuery(query);
        if(rset.next())
            enthalpyCheck = rset.getString(1);
        query = "SELECT res.t300_min, res.t288_min, res.t260_min " +
                        "FROM request r, final_request fr, historical h, " +
                        "testing t, resistance res " +
                        "WHERE r.request_id=fr.request_id " +
                        "AND fr.request_id=h.historical_id " +
                        "AND t.historical_id=h.historical_id " +
                        "AND t.testing_id=res.testing_id " +
                        "AND t.test_type='RESISTANCE' " +
            ;
    } finally {
        rset.close();
        stmt.close();
        conn.close();
    }
%>
"AND t.historical_id=" + requestid + "",

rset = stmt.executeQuery(query);
if(rset.next())
{
  t300min = rset.getString(1);
  t288min = rset.getString(2);
  t260min = rset.getString(3);
}
stmt.close();
rset.close();
}

catch (SQLException e) {
   out.println("<P>");
   out.println("This was an error doing the query:";
   out.println("<PRE>");
   out.println(e);
   out.println("</PRE>\n<P>");
}

}<H1>Sample Information</H1>
<%= updateTestResultBean.getResultInfo() %>

<% if(tg != null) {

<H1>Transition Test Results</H1>
<%= updateTestResultBean.getResultTransition() %>

<% } if (t300min != null) {

<H1>Resistance Test Results</H1>
<%= updateTestResultBean.getResultT300() %>

<% } if (t288min != null) {

<H1>T288 Test Results</H1>
<%= updateTestResultBean.getResultT288() %>

<% } if (t260min != null) {

<H1>T260 Test Results</H1>
<%= updateTestResultBean.getResultT260() %>

<% } if (enthalpyCheck != null) {

<H1>Residual Cure Test Results</H1>
<%= updateTestResultBean.getResultResidual() %>

<% } %>

<FORM METHOD=get>
<font face="Arial, Helvetica" size=+1>
<P><b>Request Id:</b><INPUT TYPE=text NAME="requestid" SIZE=6
VALUE="<%=requestid%>">
(P>(Enter the request id)

<HR><b>Diagnosis:</b><TEXTAREA NAME="diagnosis" SIZE=400
VALUE="<%=diagnosis%>">
(P>(Enter the diagnosis based on the test results and information pertaining to the sample)

<HR><b>Technical Advice:</b><TEXTAREA NAME="techadvice" SIZE=400
VALUE="<%=techadvice%>">
(P>(Enter your technical advice to solve the problem)

<HR>

<P><INPUT TYPE=submit VALUE="SUBMIT">
<FORM>

<INPUT TYPE=reset VALUE="RESET">

</FORM>

<IMG SRC="/images/Normativ8D1.gif">

<A HREF="index.jsp"><IMG SRC="/images/Normativ5D1.gif"></A>

<%}
%
</BODY>
</HTML>

file: UseInternalHistoricalBean.jsp

<% 
String material=request.getParameter("material");
String date=request.getParameter("date");
String test=request.getParameter("test");
String statics=request.getParameter("statics");
String connStr=request.getParameter("connStr");
String customer=request.getParameter("customer");
if (connStr==null){
  connStr=(String)session.getValue("connStr");
} else {
  session.putValue("connStr",connStr);
}
if (connStr==null) { %>
  <jsp:forward page="/index.jsp" />
<% } %>
<jsp:useBean id="internalhistoricalBean" class="beans.InternalHistoricalBean" scope="session" />
<jsp:setProperty name="internalhistoricalBean" property="date" value="<%=date %>">
<%}%>
<jsp:setProperty name="internalhistoricalBean" property="customer" value="<%=customer %>">
</jsp:setProperty>
<jsp:setProperty name="internalhistoricalBean" property="material" value="<%=material %>">
</jsp:setProperty>
<jsp:setProperty name="internalhistoricalBean" property="test" value="<%=test %>">
</jsp:setProperty>
<jsp:setProperty name="internalhistoricalBean" property="statics" value="<%=statics %>">
</jsp:setProperty>
<HTML>
<HEAD><TITLE> Customer Historical Data </TITLE>
</HEAD>
<BODY background="/images/sky.jpg">
<% 
if (date != null) {

  session.putValue("connStr",connStr);
%

  <H3> CUSTOMER HISTORICAL DATA </H3>
  <H3> TEST RESULTS FOR: <I><%=customer%> </I></H3>
  <H3> TEST TYPE: <I><%=test%> </I></H3>
  <H3> DATE: <I><%=date%> </I></H3>
<% 
  String staticsyes = "YES";
  String staticsno = "NO";
}
if(statics.compareTo(staticsno) == 0) {
    <%= internalhistoricalBean.getResult()%>
} else {
    <%= internalhistoricalBean.getResult()%>
    <%= internalhistoricalBean.getStatistics()%>
}</div>

%>

<HR>

<IMG SRC="/images/Normativ8D1.gif"/>

<A HREF="/technician/UseInternalHistoricalBean.jsp"><IMG SRC="/images/BlurMet7D4.gif"/></A>

<A HREF="/index.jsp"></A>

<%@page import="java.sql.*"%>

String userid=request.getParameter("userid");
String connStr=request.getParameter("connStr");
if (connStr==null || userid==null) {
    connStr=(String)session.getValue("connStr");
    userid=(String)session.getValue("userid");
}

session.putValue("connStr", connStr);
session.putValue("userid", userid);
if(connStr==null || userid==null) { %>
    <jsp:forward page="/index.jsp" />
<% } %>

Welcome <%=userid%> !

<html>
<head>
    <meta http-equiv="Content-Type" content="text/html; charset=iso-8859-1">
    <meta name="GENERATOR" content="Mozilla/4.72 [en] (X11; I; SunOS 5.6 sun4u) [Netscape]">
    <title>Manager Main Thing</title>
</head>
<body background="/images/sky.jpg">

180
Manager Main Menu

Read Customer Request

The manager reads final customer request

Take a look

Update Test Results

The manager updates test results by giving a final technical advice

Take a look
<%@ page import="java.sql.*" %>

String userid=request.getParameter("userid");
String requestid=request.getParameter("requestid");
String connStr=request.getParameter("connStr");
if(connStr==null) {
    connStr=(String)session.getValue("connStr");
} else {
    session.putValue("connStr",connStr);
}
if (connStr==null) {
<jsp:forward page="/index.jsp" />
}%>
<jsp:useBean id="readRequestBean" class="beans.ReadRequestBean" scope="session" />
<jsp:setProperty name="readRequestBean" property="connStr" value=""%=
$connStr %"="/>
<jsp:setProperty name="readRequestBean" property="userid" />
<jsp:setProperty name="readRequestBean" property="requestid" />

<HTML>

<HEAD>
<TITLE>
Read Customer Request
</TITLE>
</HEAD>
<body background="/images/sky.jpg">
<H1>Read Customer Request</H1>
<% Connection conn = DriverManager.getConnection(connStr,"ben28","benito29");
Statement stmt = conn.createStatement();
try{
    String sql= "SELECT r.request_id, r.customer_id,TO_CHAR(r.date_requested)," +
    "r.sample_id, r.material_type, r.nature_ofthe_problem, r.testing_status" +
    " FROM request r " +
    " WHERE r.testing_status <> 'COMPLETED';"

    ResultSet rset = stmt.executeQuery(sql);
    if(rset.next()){
        %>
        <TABLE BORDER=1 BGCOLOR="C0C0C0">
        <TH WIDTH=200 BGCOLOR="white">Request Id</TH>
        <TH WIDTH=200 BGCOLOR="white">Customer Name</TH>
        <TH WIDTH=200 BGCOLOR="white">Date Requested</TH>
        <TH WIDTH=200 BGCOLOR="white">Sample Id</TH>
        <TH WIDTH=200 BGCOLOR="white">Material Type</TH>
        <TH WIDTH=200 BGCOLOR="white">Description Of The Problem</TH>
        <TH WIDTH=200 BGCOLOR="white">Testing Status</TH>
        </TABLE>
        %>
    </TABLE>
    %>
}</TABLE>
</body>
</HTML>
<table>
<thead>
<tr>
<th>Column 1</th>
<th>Column 2</th>
<th>Column 3</th>
<th>Column 4</th>
<th>Column 5</th>
<th>Column 6</th>
<th>Column 7</th>
</tr>
</thead>
<tbody>
<tr>
<td>Value 1</td>
<td>Value 2</td>
<td>Value 3</td>
<td>Value 4</td>
<td>Value 5</td>
<td>Value 6</td>
<td>Value 7</td>
</tr>
<tr>
<td>Value 8</td>
<td>Value 9</td>
<td>Value 10</td>
<td>Value 11</td>
<td>Value 12</td>
<td>Value 13</td>
<td>Value 14</td>
</tr>
</tbody>
</table>

Sorry, the query returned no rows!

Enter a search, condition:

```html
<form method="get">
  <font face="Arial, Helvetica" size=+1>
  <hr>
  <p><b>Request id:</b>  
  <input type="text" name="requestid" size=6 value=""><br>
  </form>
```
String userid=request.getParameter("userid");
String requestid=request.getParameter("requestid");
String mgradv=request.getParameter("mgradv");
String connStr=request.getParameter("connStr");
String email=request.getParameter("email");
String to=request.getParameter("to");
String from=request.getParameter("from");
String subject=request.getParameter("subject");
String message=request.getParameter("message");
if(connStr==null) {
    connStr=(String)session.getValue("connStr");
} else {
    session.putValue("connStr",connStr);
}
if (connStr==null) {<%
<jsp:forward page="/index.jsp"/>
<%
}%>
<jsp:useBean id="updatefinalresultBean" class="beans.UpdateFinalResultBean" scope="session"/>
<jsp:setProperty name="updatefinalresultBean" property="connStr" value="<%=
<jsp:setProperty name="updatefinalresultBean" property="userid"/>
<jsp:setProperty name="updatefinalresultBean" property="userid"/>
<jsp:setProperty name="updatefinalresultBean" property="userid"/>
<jsp:useBean id="historicalupdateBean" class="beans.UpdateFinalResultBean" scope="session"/>
<jsp:setProperty name="historicalupdateBean" property="connStr" value="<%=
<jsp:setProperty name="historicalupdateBean" property="mgradv"/>
<jsp:setProperty name="historicalupdateBean" property="requestid"/>
<jsp:setProperty name="historicalupdateBean" property="userid"/>
<HTML>
<HEAD>
<TITLE>
Update Test Results
<TITLE></TITLE>
<HEAD></HEAD>
<body background="/images/sky.jpg">
<H1>Update Test Results</H1>
<% Connection conn = DriverManager.getConnection(connStr,"ben28","benito29");
Statement stmt = conn.createStatement();
if(mgradv != null)
{
%
<H1>Your Final Technical Advice for request id: <%=requestid%> has been submitted</H1>
<p><H1>and the Test Results have been released for the customer!</H1>
<p><H1>scroll down and notify the customer by sending an e-mail </H1></p>
%
}
if(message != null)
{
%
<H1>An e-mail to the customer has been sent!</H1>
<H3>Make another selection from the table:</H3>
%
try{
String sql= "SELECT DISTINCT r.request_id, r.customer_id,TO_CHAR(r.mfg_date)," +
"r.sample_id, r.material_type, r.nature_ofthe_problem" +
" FROM request r, final_request fr, historical h, testing t " +
" WHERE r.request_id=fr.request_id " +
" AND fr.request_id=h.historical_id " +
" AND h.historical_id=t.historical_id " +
" AND r.testing_status= 'TEST RESULTS REVIEWED BY TSR'";
ResultSet rset = stmt.executeQuery(sql);
if(rset.next()){
%
<TABLE BORDER=1 BGCOLOR="C0C0C0">
<TH WIDTH=200 BGCOLOR="white"> Request Id </TH>
<TH WIDTH=200 BGCOLOR="white"> Customer Name </TH>
<TH WIDTH=200 BGCOLOR="white"> Date Requested </TH>
<TH WIDTH=200 BGCOLOR="white"> Sample Id </TH>
<TH WIDTH=200 BGCOLOR="white"> Material Type </TH>
<TR> <TD ALIGN=LEFT> <%= rset.getString(1) %></TD>
<% while (rset.next()) {
%
<TR> <TD ALIGN=LEFT> <%= rset.getString(2) %</TD>
<%}
</body>
<table>
<thead>
<tr>
<th>Request id</th>
<th>Final Request id</th>
<th>Historical Request id</th>
<th>Final Request id</th>
<th>Historical Request id</th>
<th>Historical Request id</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;%= rset.getString(2) %</td>
<td>&lt;%= rset.getString(3) %</td>
<td>&lt;%= rset.getString(4) %</td>
<td>&lt;%= rset.getString(5) %</td>
<td>&lt;%= rset.getString(6) %</td>
<td></td>
</tr>
</tbody>
</table>

```java
if (requestid != null) {
    String query = "SELECT tr.tg FROM request r, final_request fr, historical h, " +
```
WHERE r.request_id=fr.request_id +
" AND fr.request_id=h.historical_id " +
" AND t.request_id=h.historical_id " +
" AND t.request_id=tr.request_id " +
" AND t.request_id=transid " +
" AND t.test_type='TRANSITION' " +
" AND t.historical_id.identifier" +requestid+ ";
ResultSet rset = stmt.executeQuery(query);
if(rset.next())
tg = rset.getString(1);
query = "SELECT rc.enthalpy FROM request r, final_request fr, historical h, " +
" testing t, residual_cure rc " +
" WHERE r.request_id=fr.request_id " +
" AND fr.request_id=h.historical_id " +
" AND t.historical_id=h.historical_id " +
" AND t.tester_id=rc.tester_id " +
" AND t.tester_id=resntester_id " +
" AND t.request_id=transid " +
" AND t.test_type='RESIDUAL' " +
" AND t.historical_ididentifier" +requestid+ ";
ResultSet rset = stmt.executeQuery(query);
if(rset.next())
enthalpyCheck = rset.getString(1);
query = "SELECT res.t300_min, res.t288_min, res.t260_min " +
" FROM request r, final_request fr, historical h, " +
" testing t, resistance res " +
" WHERE r.request_id=fr.request_id " +
" AND fr.request_id=h.historical_id " +
" AND t.historical_id=h.historical_id " +
" AND t.tester_id=resntester_id " +
" AND t.tester_id=resntester_id " +
" AND t.request_id=transid " +
" AND t.test_type='RESISTANCE' " +
" AND t.historical_ididentifier" +requestid+ ";
ResultSet rset = stmt.executeQuery(query);
if(rset.next())
t300min = rset.getString(1);
t288min = rset.getString(2);
t260min = rset.getString(3);
}
stmt.close();
rset.close();
} catch (SQLException e) {
    out.println("<P>" + "This was an error doing the query:");
    out.println("<PRE>", e, "

<P>");
    %>
</H1>Sample Information</H1>
<%= updatefinalresultBean.getResultInfo() %>
<% if(tg != null) { %>
    <H1>Transition Test Results</H1>
<% if (t300min != null) { %>

<H1>T300 Test Results</H1>
<%= updatefinalresultBean.getResultT300() %>

<% } if (t288min != null) { %>

<H1>T288 Test Results</H1>
<%= updatefinalresultBean.getResultT288() %>

<% } if (t260min != null) { %>

<H1>T260 Test Results</H1>
<%= updatefinalresultBean.getResultT260() %>

<% } if (enthalpyCheck != null) { %>

<H1>Residual Cure Test Results</H1>
<%= updatefinalresultBean.getResultResidual() %>

<% } %>

<H1>Technical Service Representative Advice</H1>
<%= updatefinalresultBean.getResultAdvice() %>

<FORM METHOD=get>
<font face='Arial, Helvetica'><font size=+1>

<P><b>Request Id:</b> <INPUT TYPE=text NAME="requestid" SIZE=6 VALUE="%=requestid%" />

(Please enter a valid request id. A number selected from the list above)

<HR>

<b>Final Technical Advice:</b>

<TEXTAREA NAME="mgradv" SIZE=400 ROWS=3 COLS=65 WRAP>Diagnosis?</TEXTAREA>

(Enter a final technical advice considering test results and technical service representative advice)

<HR>

<INPUT TYPE=submit VALUE="SUBMIT">

<INPUT TYPE=reset VALUE="RESET">

</FORM>

<IMG SRC="/images/Normativ8D1.gif">

<A HREF="index.jsp"><IMG SRC="/images/Normativ5D1.gif'></A>

<br/>&gt;

<% }

if (mgradv != null) {

if (connStr==null && userid==null && requestid==null){

session.putValue("connStr",connStr);
session.putValue("userid",userid);
session.putValue("requestid",requestid);
}

conn = DriverManager.getConnection(connStr,"ben28","benito29");
stmt = conn.createStatement();
try {

String query ="SELECT customer_id " +
"FROM request " +
"WHERE request_id=","+requestid+"';

ResultSet rset = stmt.executeQuery(query);
String user_id = null;

} catch (SQLException ex) {
    ex.printStackTrace(System.out);
    throw new ServletException(ex.getMessage());
}

} catch (ServletException ex) {
    throw new ServletException(ex.getMessage());
}

}%>
if(rset.next()){
    user_id = rset.getString(1);
    query = "SELECT email " +
            "FROM customer " +
            "WHERE user_id="+user_id+";
    rset = stmt.executeQuery(query);
    if(rset.next()) {
        email = rset.getString(1);
    }
}

stmt.close();
rset.close();
}
catch (SQLException e) {
    out.println("<P">" + "This was an error doing the query:");
    out.println("<PRE>" + e + "</PRE> 

    <P>);
} finally {
    %=historicalupdateBean.getUpdate()%>
    <%
    if(email != null) {
        String Thesender = "oracle@bengp.ias.csusb.edu";
        String Defaultsubject = "Testing for request id: " + requestid + " has been completed";
        String Defaultmessage = "You submitted a testing request and it " +
                                " has been completed, access the system " +
                                " to see test results and technical advice ";
        <H1>Sending Email to Notify Customer</H1>
        <FORM METHOD="get">
            <font face="Arial, Helvetica"><font size="+1">
            <p><b>From: </b><INPUT TYPE="text" NAME="from" SIZE=50 VALUE="<%=Thesender%>" ></p>
            <p><b>To: </b><INPUT TYPE="text" NAME="to" SIZE=50 VALUE="<%=email%>" ></p>
            <p><b>Subject: </b><INPUT TYPE="text" NAME="subject" SIZE=50 VALUE="<%=Defaultsubject%>" ></p>
            <p><b>Message: </b><TEXTAREA NAME="message" SIZE=400 ROWS=3 COLS=65 WRAP="You submitted a testing request
and it has been completed, access the system to see test results and technical
advice"></TEXTAREA></p>
            <p><INPUT TYPE="submit" VALUE="Submit Email" ></p>
        </FORM>
    } %>
}
try {
    %>
    <%=
runPostMail(to, from, subject, message) %>
    <%
} catch(MessagingException e) {
    out.println("<P>" + "There was an error ");
}
%>
</BODY>
</HTML>

private String runPostMail(String to, String from, String subject, String message)
    throws MessagingException{
    boolean debug = true;
    Properties props = new Properties();
    props = System.getProperties();
    props.put("mail.smtp.host", "gallium.ias.csusb.edu");
    Session session = Session.getInstance(props);
    session.setDebug(debug);
    Message msg = new MimeMessage(session);
    InternetAddress addressFrom = new InternetAddress(from);
    msg.setFrom(addressFrom);
    String[] recipients = new String[1];
    recipients[0] = to;
    InternetAddress[] addressTo = new InternetAddress[recipients.length];
    for(int i = 0; i < recipients.length; i++)
    {
        addressTo[i] = new InternetAddress(recipients[i]);
    }
    msg.setRecipients(Message.RecipientType.TO, addressTo);
    msg.addHeader("MyHeaderName", "myHeaderValue");
    msg.setSubject(subject);
    msg.setContent(message, "text/plain");
    Transport.send(msg);
    return (" ");
}
REFERENCES


